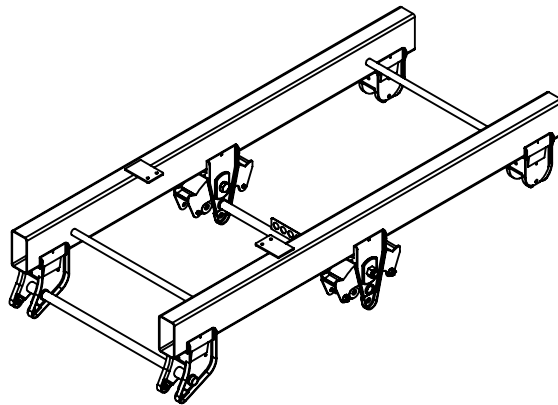


CONSTRUCTION TRAILER SPECIALISTS, Inc.

SUBFRAME AND SUSPENSION PARTS-BOOK



CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Subframe and Suspension
PARTS BOOK

COMPANY CONFIDENTIAL, UNAUTHORIZED
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DRAWN BY: CRC

DATE: 4/1/2025

SIZE
A

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SUBFRAME AND SUSPENSION PARTS BOOK COVER & TOC

REV
2025

MODEL: GH-BD SUB FRAME

PAGE #

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1	ASY0026	BOTTOM DUMP, GRAIN HOPPER, 96"	H9700 TANDEM
2	ASY0185	BOTTOM DUMP, GRAIN HOPPER, 102"	H9700 TANDEM
3	ASY0583	BOTTOM DUMP, GRAIN HOPPER, 96" WITH PINTLE PLATE	H9700 TANDEM
4	ASY0727	GRAIN HOPPER SUPER HOPPER PNUT 102"	H9700 TANDEM
5-6	ASY0281	BOTTOM DUMP, GRAIN HOPPER HT250 AIR RIDE 96"	HT250 TANDEM
7-8	ASY0742	BOTTOM DUMP, GRAIN HOPPER HT230 AIR RIDE 96"	HT230 TANDEM
9-10	ASY0743	BOTTOM DUMP, GRAIN HOPPER HT230 AIR RIDE 102"	HT230 TANDEM
11-12	ASY0746	BOTTOM DUMP HT230 HT230 AIR RIDE 96"	HT230 TRIPLE
13-14	ASY0747	BOTTOM DUMP HT230 HT230 AIR RIDE 102"	HT230 TRIPLE
15-16	ASY0748	BOTTOM DUMP, GRAIN HOPPER HT300 AIR RIDE 96"	HT300 TANDEM
17-18	ASY0749	BOTTOM DUMP, GRAIN HOPPER HT300 AIR RIDE 102"	HT300 TANDEM
19	ASY0102	ELLIPTICAL BOGEY POD	H900 FL
20	ASY0201	HALF ROUND BOGEYPOD	H900 FL
21	ASY0113	LIGHT WEIGHT END DUMP BOGEY POD	H900 FL
23-24	ASY0128	LIGHT WEIGHT END DUMP BOGEY POD TRIPLE	H900 FL / RUL 245
25-26	ASY0129	HALF ROUND BOGEY POD TRIPLE	H900 FL / RUL 246
27-28	ASY0911	ELLIPTICAL / HALF ROUND AIR RIDE CLOSE TANDEM	HT230 TANDEM
29-30	ASY0580	QUARTER FRAME H900 TANDEM	H900 QTF
APPENDIX PAGE	BOOK NO.	DESCRIPTION	GROUP
A,1-2		HUTCHENS SUSPENSION PROVIDER PARTS BREAKDOWN	H9700 TANDEM
B	L937 rev D	L937-D HENDRICKSON SUSPENSION PROVIDER PARTS BREAKDOWN	HT250 TANDEM
C	L38 rev H	L38-H HENDRICKSON SUSPENSION PROVIDER PARTS BREAKDOWN	HT230 TANDEM
D	L939 rev D	L939-D HENDRICKSON SUSPENSION PROVIDER PARTS BREAKDOWN	HT300 TANDEM
E,1-2	12943-36	HUTCHENS H900 FL BOGEY POD MOUNT	H900 FL
F,1-2	18967-13	HUTCHENS H900 QRF / FF STRADDLE MOUNT	H900 QTF
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29			
BOOKS PROVIDED DIRECTLY FROM OUR VENDORS WEBSITES			

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Subframe and Suspension
PARTS BOOK
TABLE OF CONTENTS

SIZE

A

DRAWING #

SUBFRAME AND SUSPENSION PARTS BOOK COVER & TOC

REV

2025

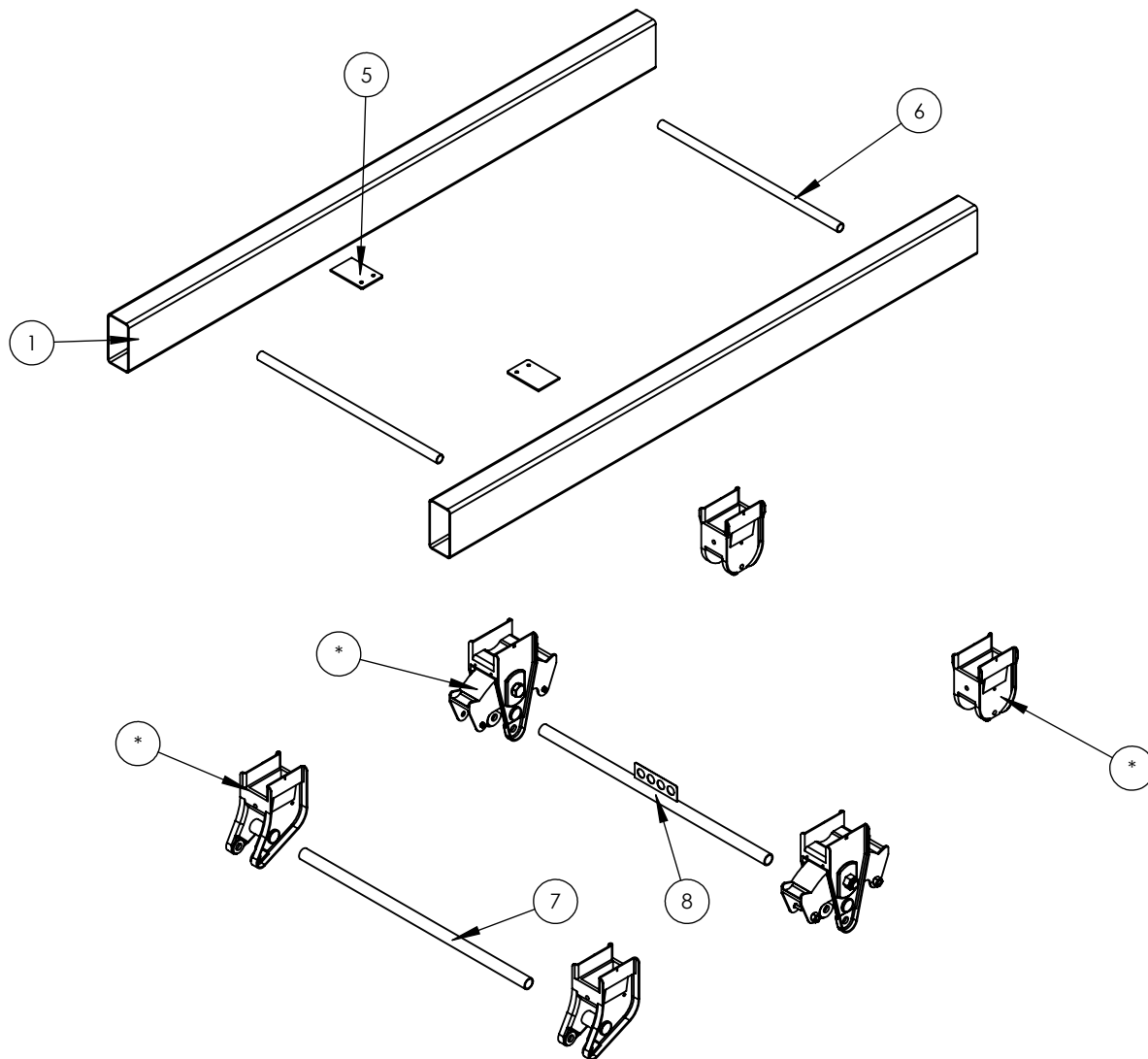
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DATE: 4/1/2025

MODEL:

PAGE #



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0025	BD/GH SUSPENSION FRAME TUBE	2
5	MFG0026	BRAKE AIRTANK MOUNTING PLATE	2
6	MFG0028	SUSPENSION FRAME CROSSTUBE	2
7	MFG0027	SUSPENSION HANGER CROSS TUBE	1
8	ASY5542	96 MID GH CROSSTUBE SUB ASSEMBLY	1

* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "A" FOR SUSPENSION COMPONENTS PART NUMBERS

FITS ALL 96" PACK MULE BOTTOM DUMP TRAILERS

FITS ALL 2017 AND NEWER 96" GRAIN HOPPER TRAILERS

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
h9700 suspension, 96"

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DRAWN BY: CRC

DATE: 3/31/2025

SIZE
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DRAWING #

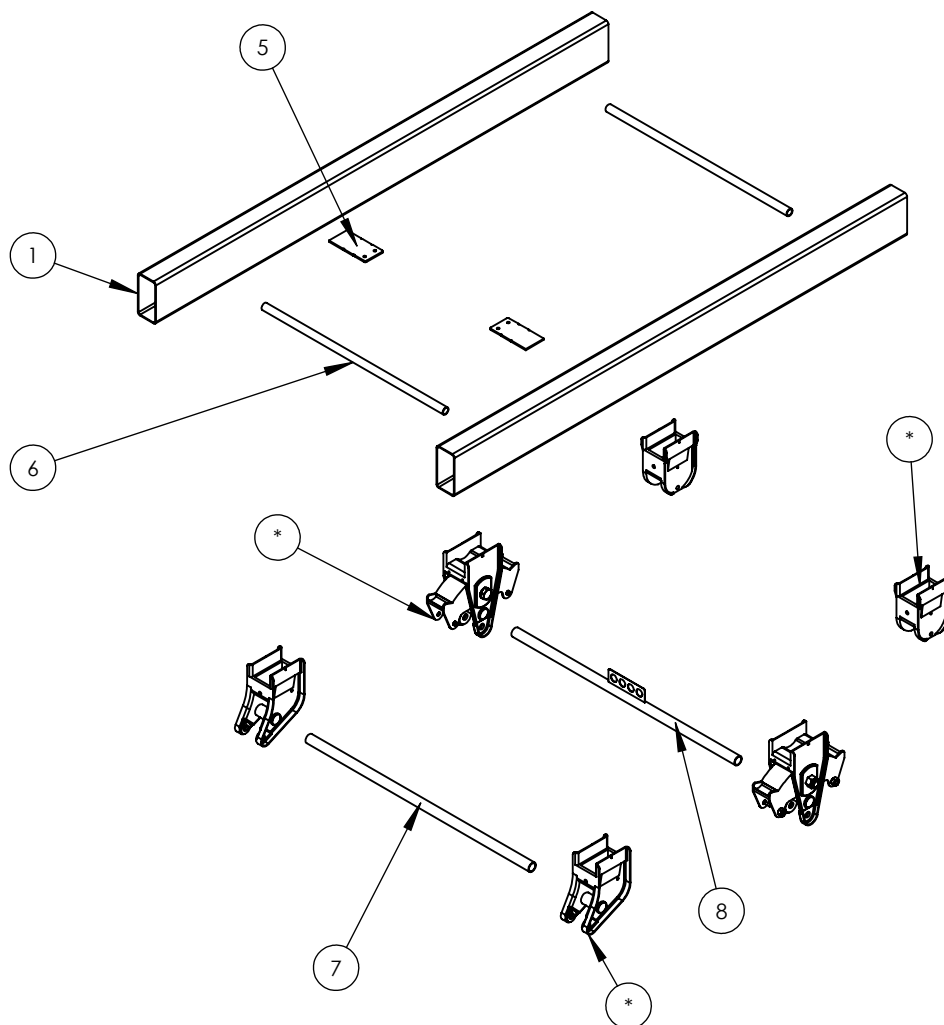
ASY0026-PB

REV

1

MODEL: GH-BD SUB FRAME

PAGE # 1



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0025	BD/GH SUSPENSION FRAME TUBE	2
5	MFG1415	BRAKE AIRTANK MOUNT 8 INCH FLAT	2
6	MFG0931	BD 102" SUBFRAME CROSS TUBE	2
7	MFG0930	BD 102" MIDHANGER CROSSTUBE	1
8	ASY5543	102 MID GH CROSSTUBE SUB ASSEMBLY	1

* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "A" FOR SUSPENSION COMPONENTS PART NUMBERS

FITS ALL 102" BOTTOM DUMP TRAILERS

FITS ALL CROSS GATE BOTTOM DUMP TRAILERS

FITS 102" GRAIN HOPPER / PNUT TRAILERS AFTER 2017 MODEL YEAR

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
h9700 suspension, 102"

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/31/2025

SIZE
A

DRAWING #

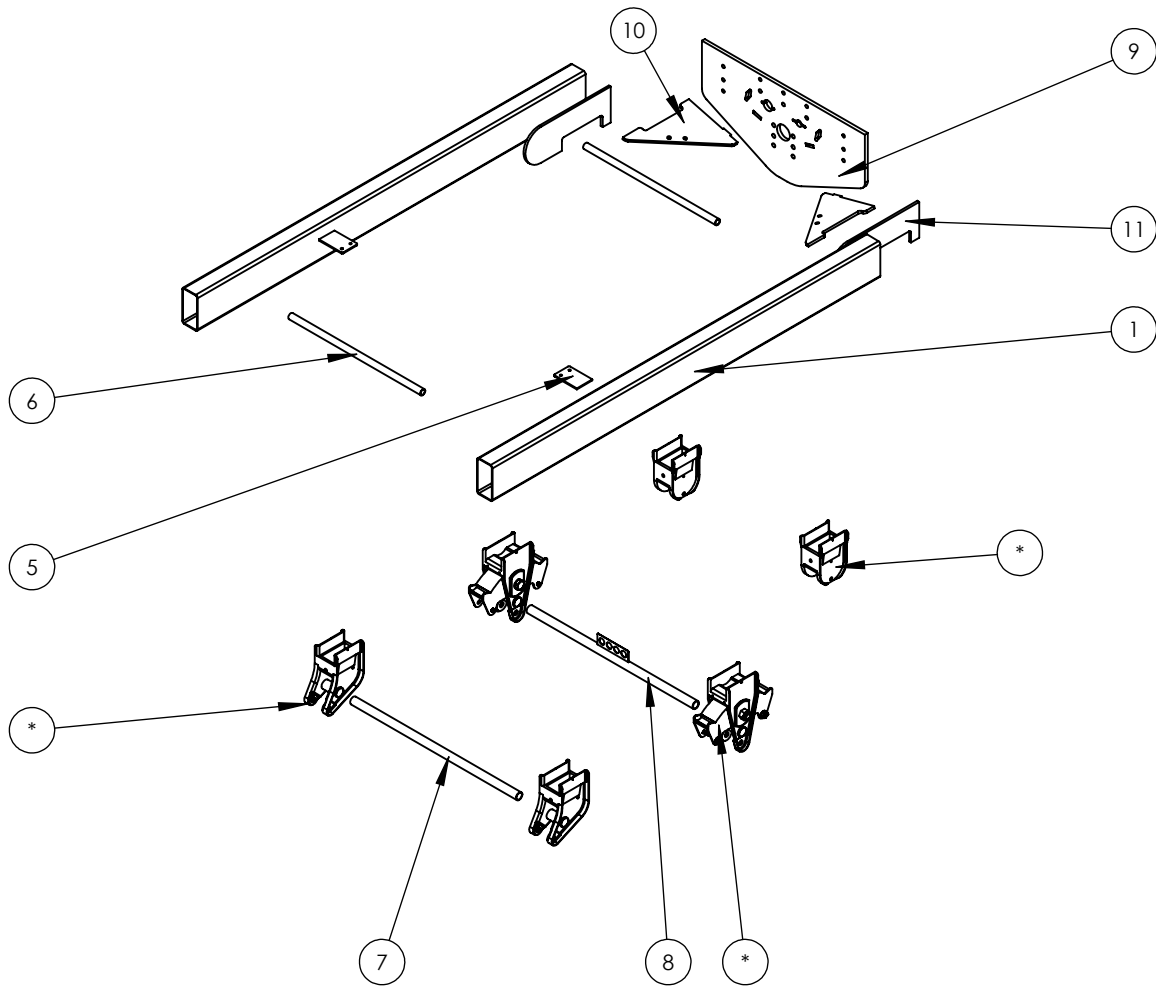
ASY0185-PB

REV

1

MODEL: GH-BD SUB FRAME

PAGE # 2



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0025	BD/GH SUSPENSION FRAME TUBE	2
5	MFG0026	BRAKE AIRTANK MOUNTING PLATE	2
6	MFG0028	SUSPENSION FRAME CROSSTUBE	2
7	MFG0027	SUSPENSION HANGER CROSS TUBE	1
8	ASY5542	96 MID GH CROSSTUBE SUB ASSEMBLY	1
9	MFG4706	96" PINTLE HITCH PLATE	1
10	MFG4711	96" BD PINTLE GUSSET	2
11	MFG1407	PINTLE PLATE FRAME BRACE	2

* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "A" FOR SUSPENSION COMPONENTS PART NUMBERS

FITS ALL 96" WIDE PACK MULE TRAILERS WITH PINTLE HITCH

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
h9700 suspension, 96" , with pintle hitch mount

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/31/2025

SIZE
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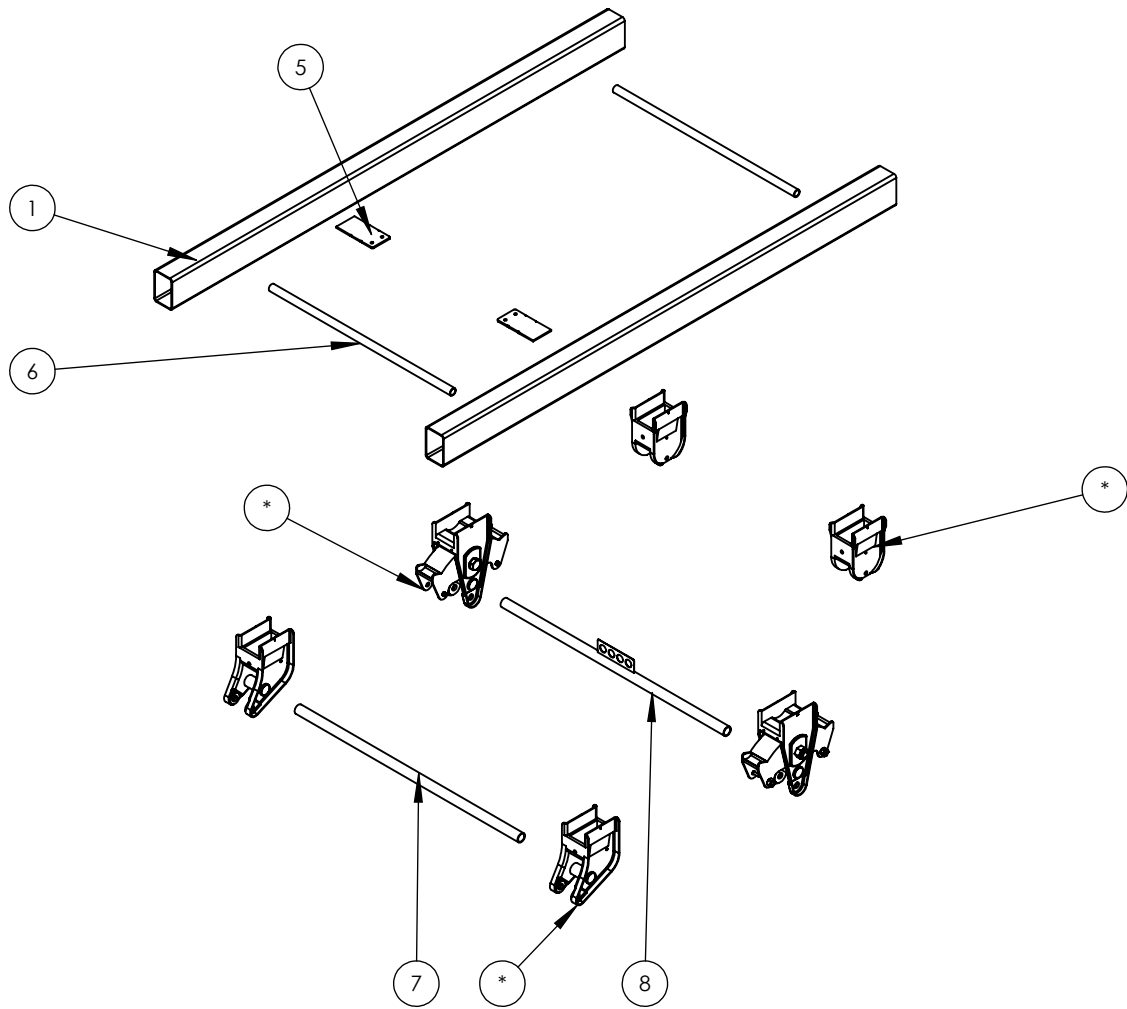
DRAWING #

ASY0583-PB

REV
1

MODEL: GH-BD SUB FRAME

PAGE # 3



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0446	GH-BD SUSPENSION TUBE	2
5	MFG1415	BRAKE AIRTANK MOUNT 8 INCH FLAT	2
6	MFG0931	BD 102" SUBFRAME CROSS TUBE	2
7	MFG0930	BD 102" MIDHANGER CROSSTUBE	1
8	ASY5543	102 MID GH CROSSTUBE SUB ASSEMBLY	1

* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "A" FOR SUSPENSION COMPONENTS PART NUMBERS

SUBFRAME USED ON ALL 46' SUPER HOPPER PNUT TRAILERS

SUBFRAME USED ON ALL 102" WIDE GRAIN TRAILERS / PNUT
TRAILERS UP TO MODEL YEAR 2017

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Grain Hopper -- SUPER HOPPER PNUT
h9700 suspension, 102"

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DRAWN BY: CRC

DATE: 3/31/2025

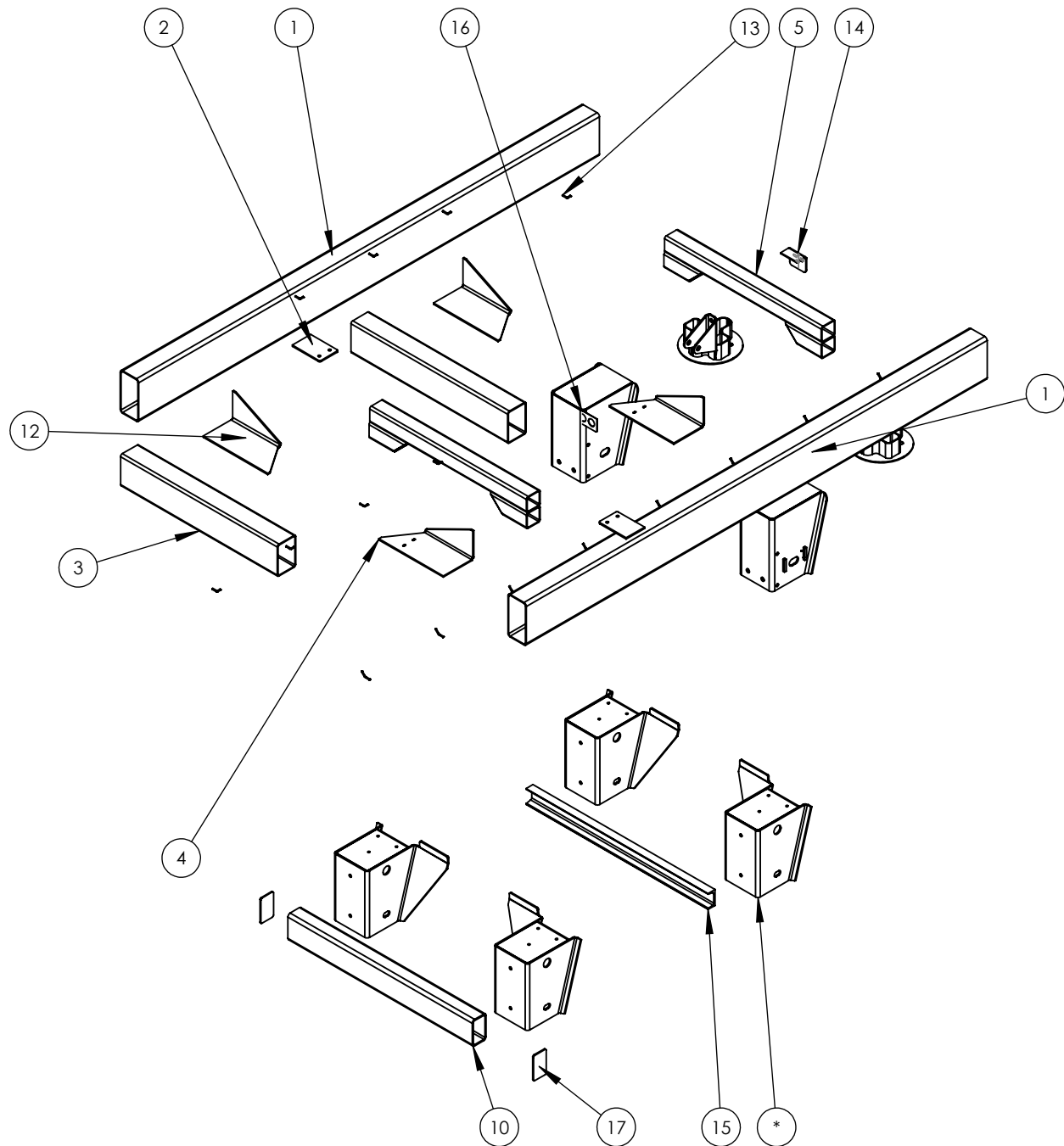
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DRAWING #

ASY0727-PB

REV
1

MODEL: GH-BD SUB FRAME



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "B" FOR SUSPENSION COMPONENTS PART NUMBERS

SUBFRAME ABLE TO FIT ALL BOTTOM DUMP TRAILER YEARS, ADD
WINDROW DEFLECTOR ASSEMBLY ASY5320

SUBFRAME FITS ALL GRAIN TRAILERS 2017 MODEL YEAR AND
NEWER.

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT250 air ride tandem suspension, 96"

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DATE: 4/1/2025

SIZE
A

DRAWING #

ASY0281-PB

REV
1

MODEL: BD SUB FRAME

PAGE # 5

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0025	BD/GH SUSPENSION FRAME TUBE	2
2	MFG0026	BRAKE AIRTANK MOUNTING PLATE	2
3	MFG0529	AIRRIDE HANGER CROSS TUBE	2
4	MFG0531	PEDISTAL REAR LEFT	2
5	MFG0588	AIRBAG SUPPORT CROSSMEMBER	2
10	MFG0525	BD FRONT TUBE (96 WIDE)	1
12	MFG0530	PEDISTAL REAR RIGHT	2
13	MFG2200	CABLE CLAMP	16
14	MFG4030	UNIVERSAL BENT MOUNT	1
15	MFG4257	96 AIRRIDE FRONT CHANNEL	1
16	MFG0029	Brake airline loom	1
17	MFG0533	CG2 INSIDE TUBE CAP	2
18	ht230tb17-001-35	HT230 SUSPENSION	1

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT250 air ride tandem suspension, 96"

COMPANY CONFIDENTIAL, UNAUTHORIZED
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DRAWN BY: CRC

DATE: 4/1/2025

SIZE
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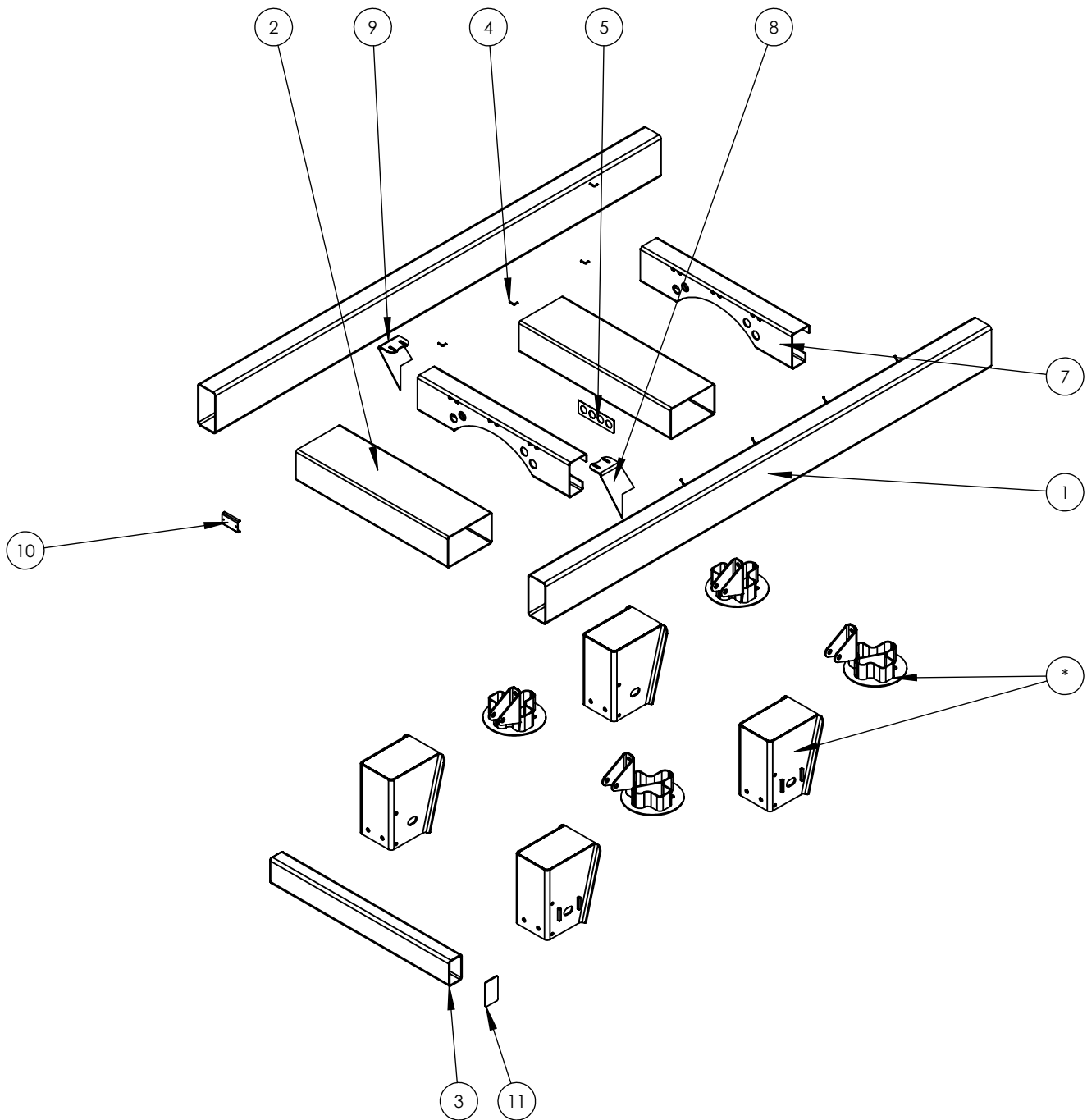
DRAWING #

ASY0281-PB

REV
1

MODEL: BD SUB FRAME

PAGE # 6



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "C" FOR SUSPENSION COMPONENTS PART NUMBERS

SUBFRAME ABLE TO FIT ALL BOTTOM DUMP TRAILER YEARS, ADD
WINDROW DEFLECTOR ASSEMBLY ASY5320

SUBFRAME FITS ALL GRAIN TRAILERS 2017 MODEL YEAR AND
NEWER.

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT230 air ride tandem suspension, 96"

COMPANY CONFIDENTIAL, UNAUTHORIZED
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DRAWN BY: CRC

DATE: 9/16/2024

SIZE
A

DRAWING #

ASY0742-PB

REV
1

MODEL: BD SUB FRAME

PAGE # 7

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0025	BD/GH SUSPENSION FRAME TUBE	2
2	MFG4242	HT250 SUBFRAME FRONT HANGER TUBE (96)	2
3	MFG0525	BD FRONT TUBE (96 WIDE)	1
4	MFG2200	CABLE CLAMP	8
5	MFG0029	Brake airline loom	1
7	ASY5546	BD AIR RIDE AIR BAG XM CHANNEL (96)	2
8	MFG0526	3 X 5 BRACKET L	1
9	MFG0527	3 X 5 BRACKET R	1
10	MFG4046	STAMPED VIN TAG MOUNT	1
11	MFG0533	CG2 INSIDE TUBE CAP	2

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT230 air ride tandem suspension

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 9/16/2024

SIZE
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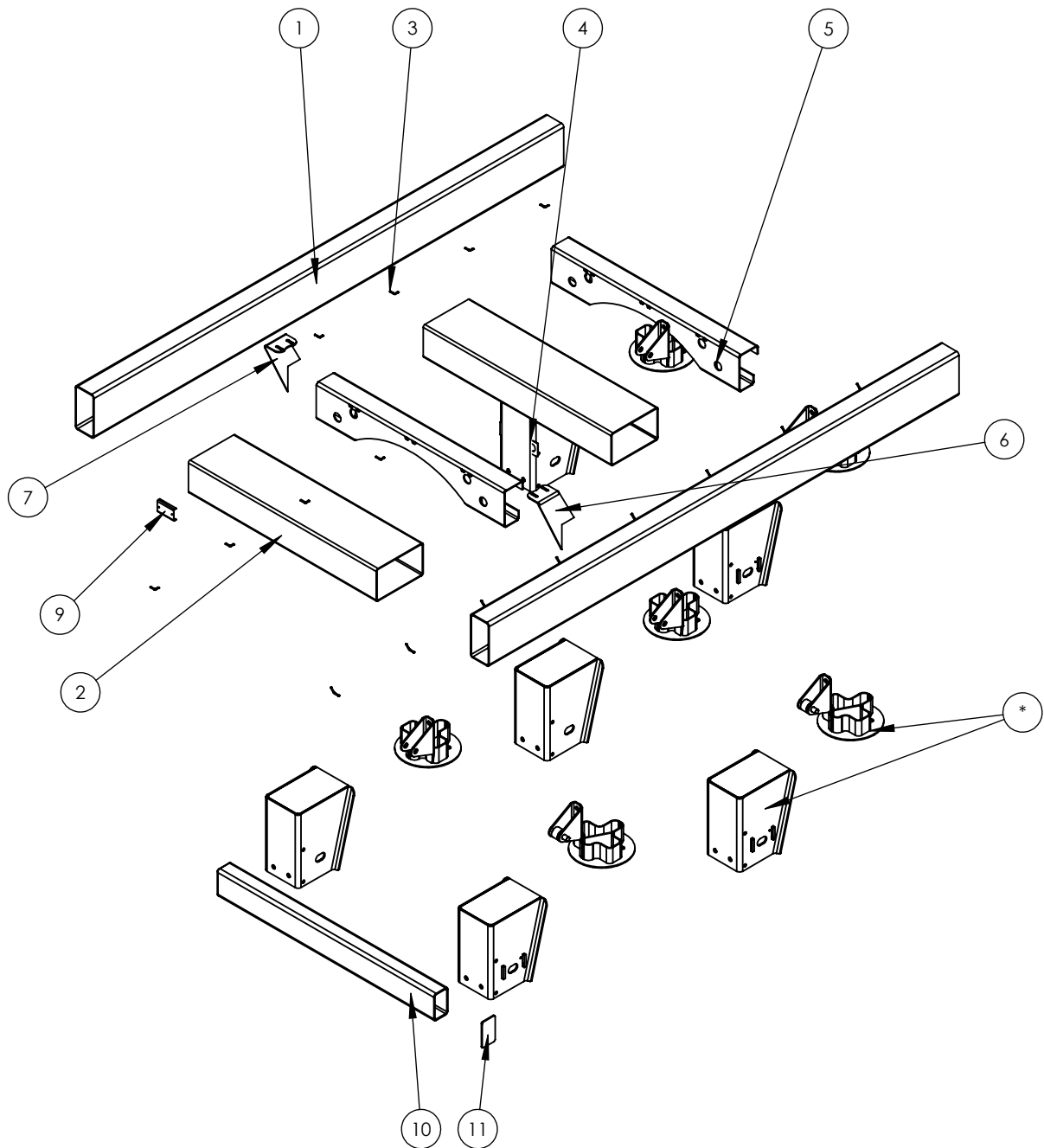
DRAWING #

ASY0742-PB

REV
1

MODEL: BD SUB FRAME

PAGE # 8



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "C" FOR SUSPENSION COMPONENTS PART NUMBERS

SUBFRAME ABLE TO FIT ALL BOTTOM DUMP TRAILER YEARS, ADD
WINDROW DEFLECTOR ASSEMBLY ASY5320

SUBFRAME FITS ALL GRAIN TRAILERS 2017 MODEL YEAR AND
NEWER.

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT230 air ride tandem suspension, 102"

COMPANY CONFIDENTIAL, UNAUTHORIZED
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DRAWN BY: CRC

DATE: 4/1/2025

SIZE
A

DRAWING #

ASY0743-PB

REV
1

MODEL: BD SUB FRAME

PAGE # 9

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0025	BD/GH SUSPENSION FRAME TUBE	2
2	MFG4243	HT250 SUBFRAME FRONT HANGER TUBE (102)	2
3	MFG2200	CABLE CLAMP	16
4	MFG0029	Brake airline loom	1
5	ASY5547	BD AIR RIDE AIR BAG XM CHANNEL	2
6	MFG0526	3 X 5 BRACKET L	1
7	MFG0527	3 X 5 BRACKET R	1
9	MFG4046	STAMPED VIN TAG MOUNT	1
10	MFG2542	BD FRONT TUBE (102 WIDE)	1
11	MFG0533	CG2 INSIDE TUBE CAP	2

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT230 air ride tandem suspension, 102"

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DATE: 4/1/2025

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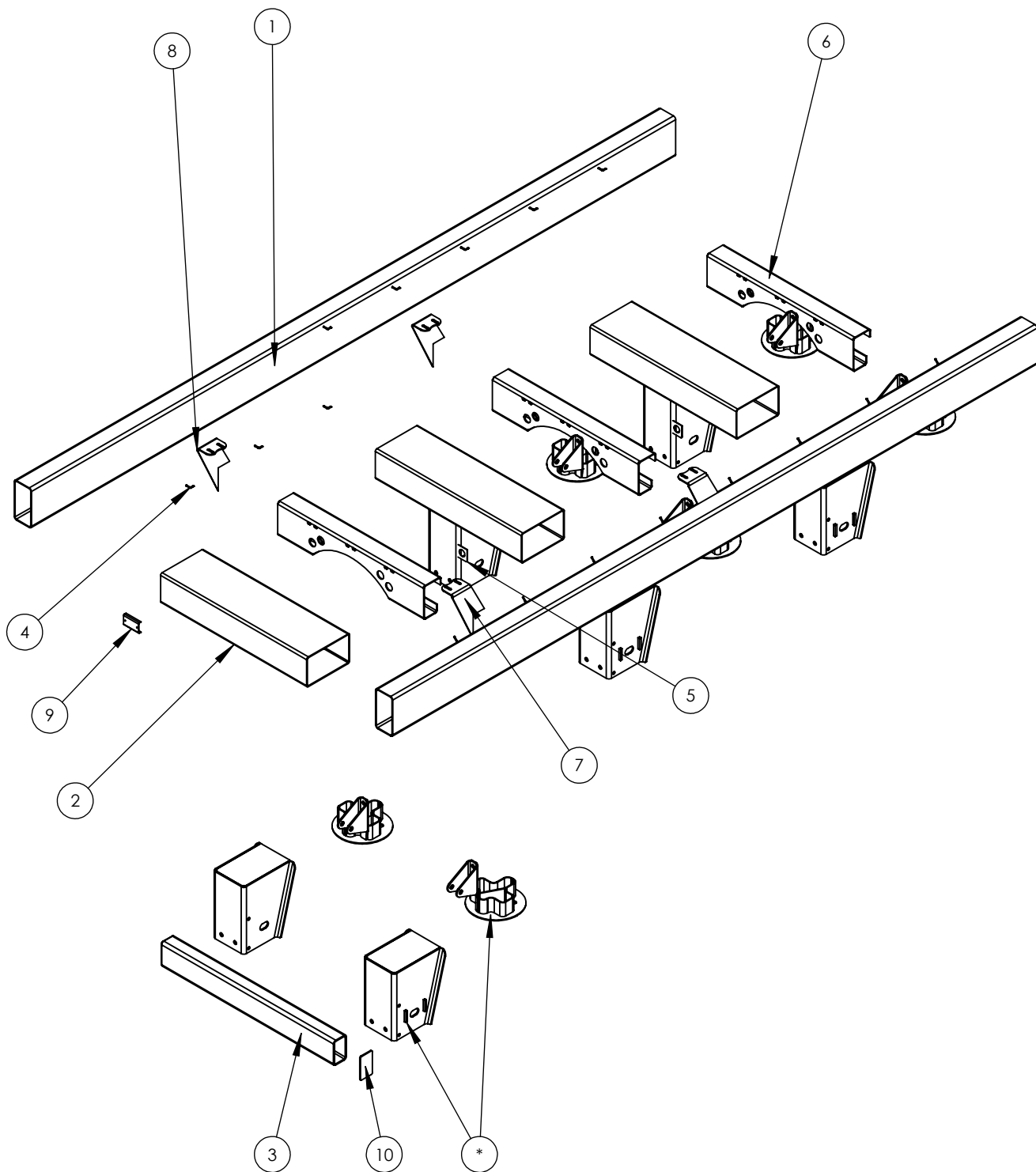
DRAWING #

ASY0743-PB

REV
1

MODEL: BD SUB FRAME

PAGE # 10



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "C" FOR SUSPENSION COMPONENTS PART NUMBERS

SUBFRAME ABLE TO FIT ALL BOTTOM DUMP TRAILER YEARS, ADD
WINDROW DEFLECTOR ASSEMBLY ASY5320

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump
HT230 air ride triple suspension, 96"

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DATE: 4/1/2025

SIZE
A

DRAWING #

ASY0746-PB

REV

1

MODEL: BD SUB FRAME

PAGE # 11

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0584	TRIPLE 9700 FRAME TUBE 4X8" (150")	2
2	MFG4242	HT250 SUBFRAME FRONT HANGER TUBE (96)	3
3	MFG0525	BD FRONT TUBE (96 WIDE)	1
4	MFG2200	CABLE CLAMP	16
5	MFG0029	Brake airline loom	2
6	ASY5546	BD AIR RIDE AIR BAG XM CHANNEL (96)	3
7	MFG0526	3 X 5 BRACKET L	2
8	MFG0527	3 X 5 BRACKET R	2
9	MFG4046	STAMPED VIN TAG MOUNT	1
10	MFG0533	CG2 INSIDE TUBE CAP	2

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump
HT230 air ride triple suspension, 96"

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DATE: 4/1/2025

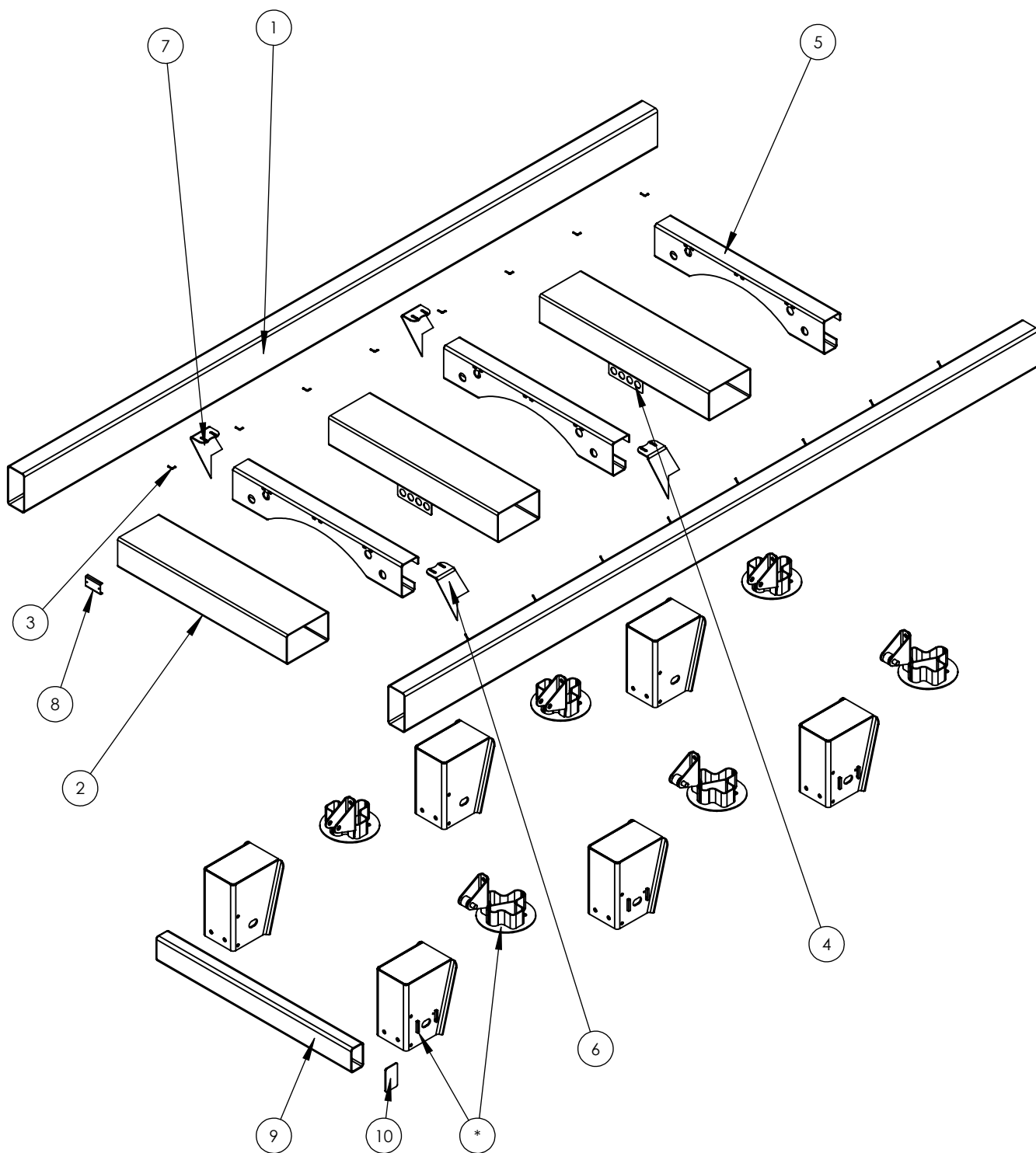
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DRAWING #

ASY0746-PB

REV
1

MODEL: BD SUB FRAME



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "C" FOR SUSPENSION COMPONENTS PART NUMBERS

SUBFRAME ABLE TO FIT ALL BOTTOM DUMP TRAILER YEARS, ADD
WINDROW DEFLECTOR ASSEMBLY ASY5320

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump
HT230 air ride triple suspension, 102"

SIZE

DRAWING #

REV

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DATE: 4/1/2025

A

ASY0747-PB

1

MODEL: BD SUB FRAME

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0584	TRIPLE 9700 FRAME TUBE 4X8" (150")	2
2	MFG4243	HT250 SUBFRAME FRONT HANGER TUBE (102)	3
3	MFG2200	CABLE CLAMP	16
4	MFG0029	Brake airline loom	2
5	ASY5547	BD AIR RIDE AIR BAG XM CHANNEL	3
6	MFG0526	3 X 5 BRACKET L	2
7	MFG0527	3 X 5 BRACKET R	2
8	MFG4046	STAMPED VIN TAG MOUNT	1
9	MFG2542	BD FRONT TUBE (102 WIDE)	1
10	MFG0533	CG2 INSIDE TUBE CAP	2

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump
HT230 air ride triple suspension, 102"

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DRAWN BY: CRC

DATE: 4/1/2025

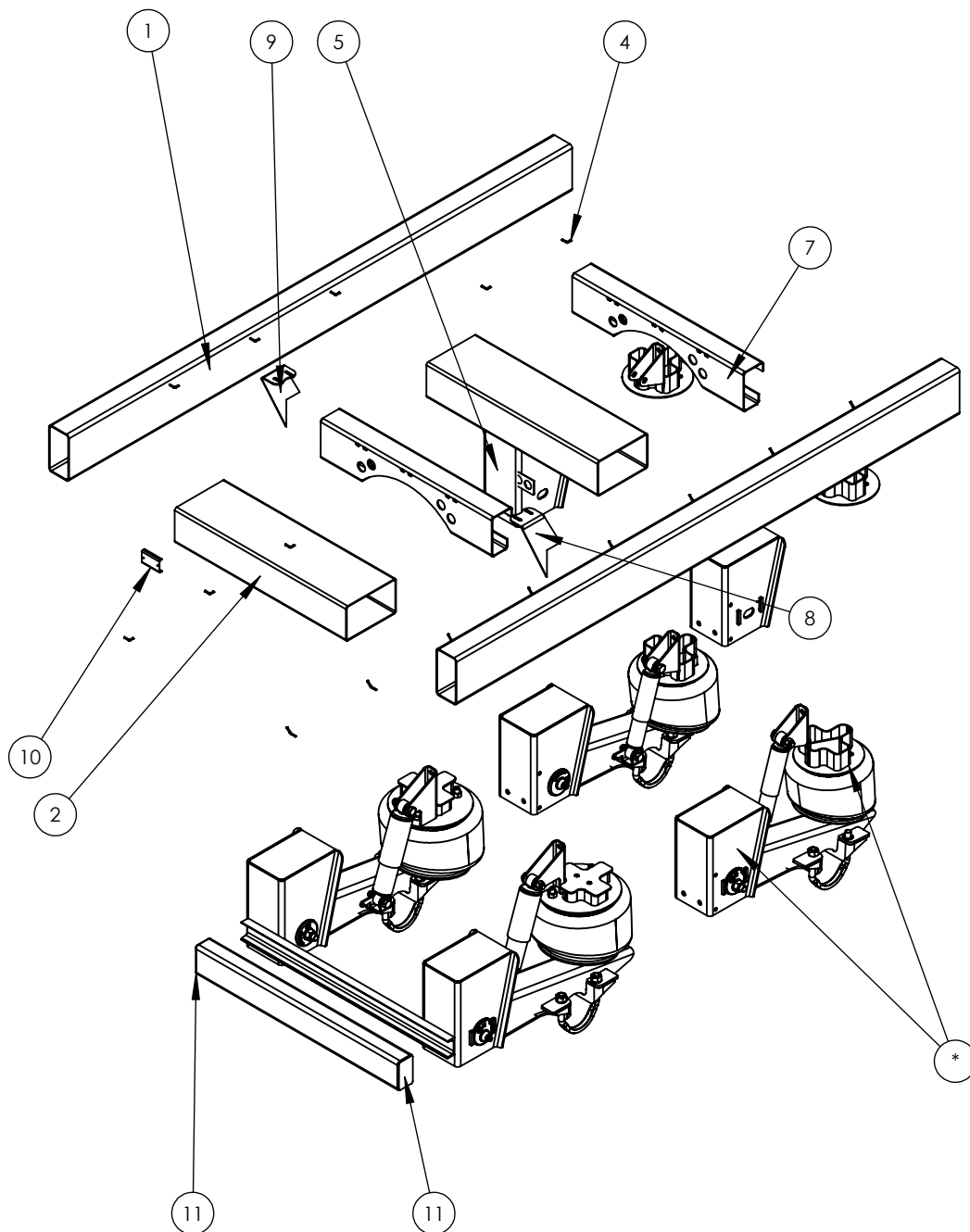
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DRAWING #

ASY0747-PB

REV
1

MODEL: BD SUB FRAME



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "D" FOR SUSPENSION COMPONENTS PART NUMBERS

SUBFRAME ABLE TO FIT ALL BOTTOM DUMP TRAILER YEARS, ADD
WINDROW DEFLECTOR ASSEMBLY ASY5320

SUBFRAME FITS ALL GRAIN TRAILERS 2017 MODEL YEAR AND
NEWER.

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT300 air ride tandem suspension, 96"

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 4/1/2025

SIZE
A

DRAWING #

ASY0748-PB

REV

1

MODEL: BD SUB FRAME

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0025	BD/GH SUSPENSION FRAME TUBE	2
2	MFG4242	HT250 SUBFRAME FRONT HANGER TUBE (96)	2
3	MFG0525	BD FRONT TUBE (96 WIDE)	1
4	MFG2200	CABLE CLAMP	16
5	MFG0029	Brake airline loom	1
7	ASY5546	BD AIR RIDE AIR BAG XM CHANNEL (96)	2
8	MFG0526	3 X 5 BRACKET L	1
9	MFG0527	3 X 5 BRACKET R	1
10	MFG4046	STAMPED VIN TAG MOUNT	1
11	MFG0533	CG2 INSIDE TUBE CAP	2
12	ht230tb17-001-35	HT230 SUSPENSION	1

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT300 air ride tandem suspension

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REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 4/1/2025

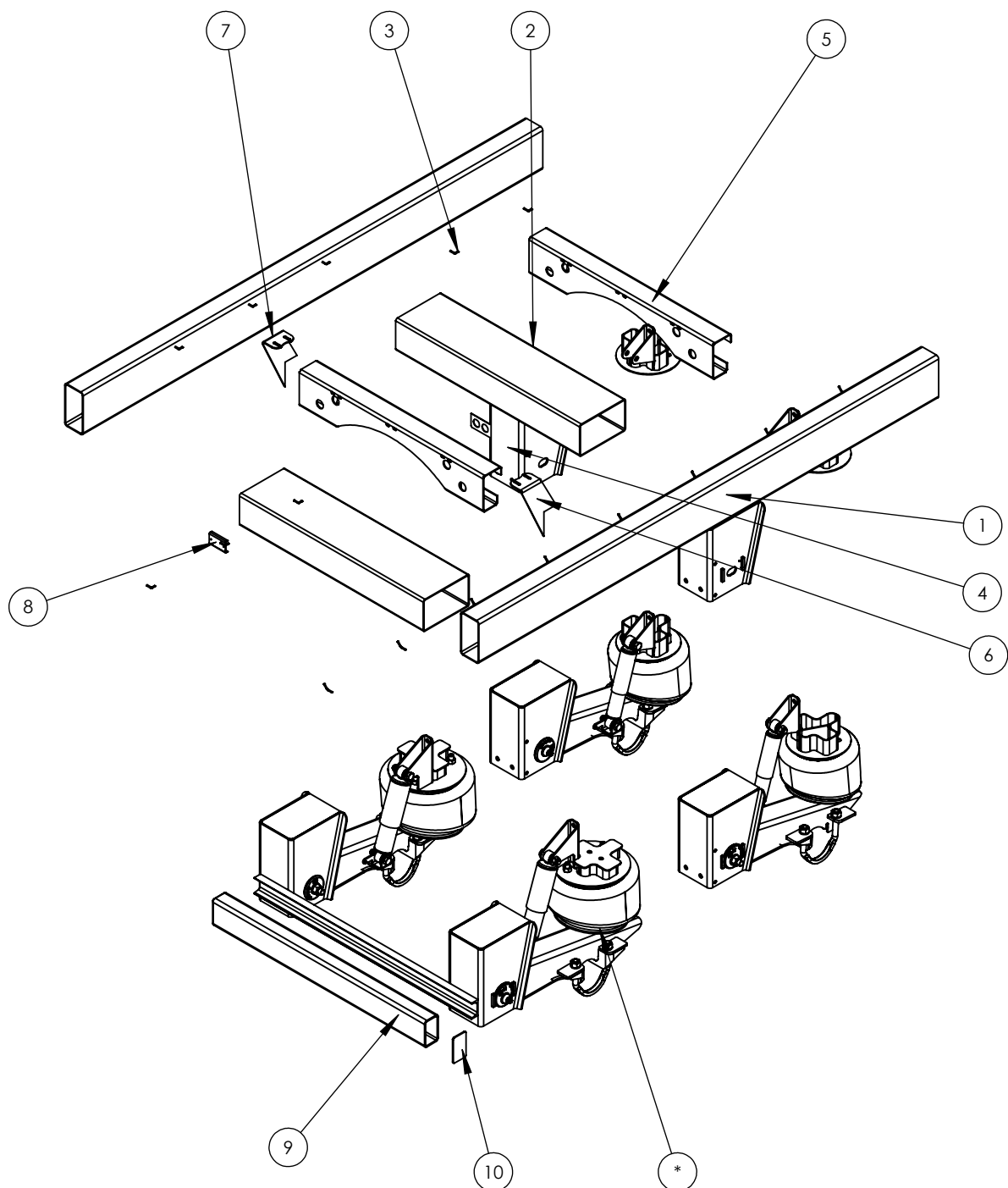
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DRAWING #

ASY0748-PB

REV
1

MODEL: BD SUB FRAME



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "D" FOR SUSPENSION COMPONENTS PART NUMBERS

SUBFRAME ABLE TO FIT ALL BOTTOM DUMP TRAILER YEARS, ADD
WINDROW DEFLECTOR ASSEMBLY ASY5320

SUBFRAME FITS ALL GRAIN TRAILERS 2017 MODEL YEAR AND
NEWER.

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT300 air ride tandem suspension, 102"

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 4/1/2025

SIZE
A

DRAWING #

ASY0749-PB

REV
1

MODEL: BD SUB FRAME

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0025	BD/GH SUSPENSION FRAME TUBE	2
2	MFG4243	HT250 SUBFRAME FRONT HANGER TUBE (102)	2
3	MFG2200	CABLE CLAMP	16
4	MFG0029	Brake airline loom	1
5	ASY5547	BD AIR RIDE AIR BAG XM CHANNEL	2
6	MFG0526	3 X 5 BRACKET L	1
7	MFG0527	3 X 5 BRACKET R	1
8	MFG4046	STAMPED VIN TAG MOUNT	1
9	MFG2542	BD FRONT TUBE (102 WIDE)	1
10	MFG0533	CG2 INSIDE TUBE CAP	2
12	ht230tb17-001-35	HT230 SUSPENSION	1

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Bottom Dump, Grain Hopper
HT300 air ride tandem suspension, 102"

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REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 4/1/2025

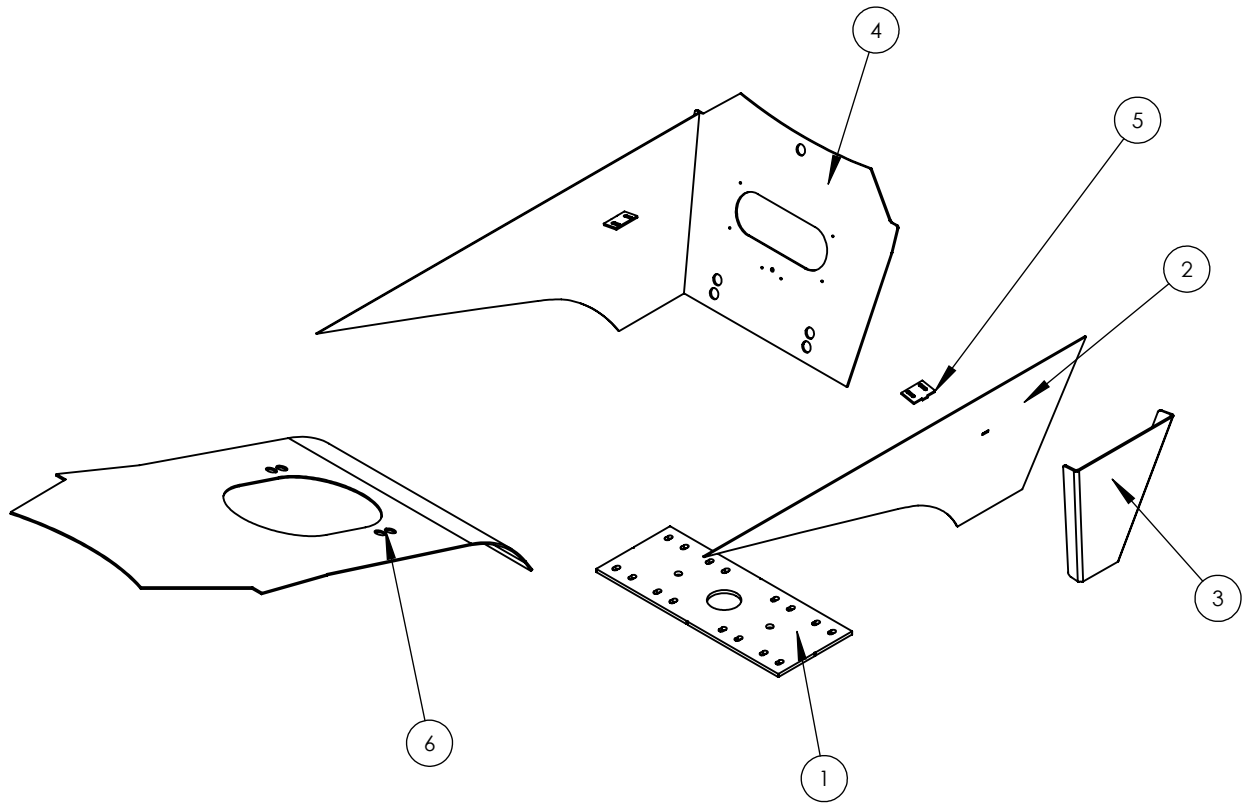
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DRAWING #

ASY0749-PB

REV
1

MODEL: BD SUB FRAME



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0143	BOGEYPOD BOTTOM	1
2	MFG4130	BOGEY POD SIDE PLATE	2
3	MFG0826	HD BOGIE POD BRACE	1
4	MFG0149	ELP BOGEYPOD BACK PLATE	1
5	MFG4055	NEW BP BRAKE TANK MOUNT	2
6	MFG0142	ELP BOGEYPOD FRONT PLATE	1

BOGEY POD ONLY USED WITH H900 SUSPENSION.
SEE APPENDIX "E" FOR SUSPENSION PARTS

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

ELLIPTICAL FRAMELESS BOGEY POD,
HUTCHENS H900

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

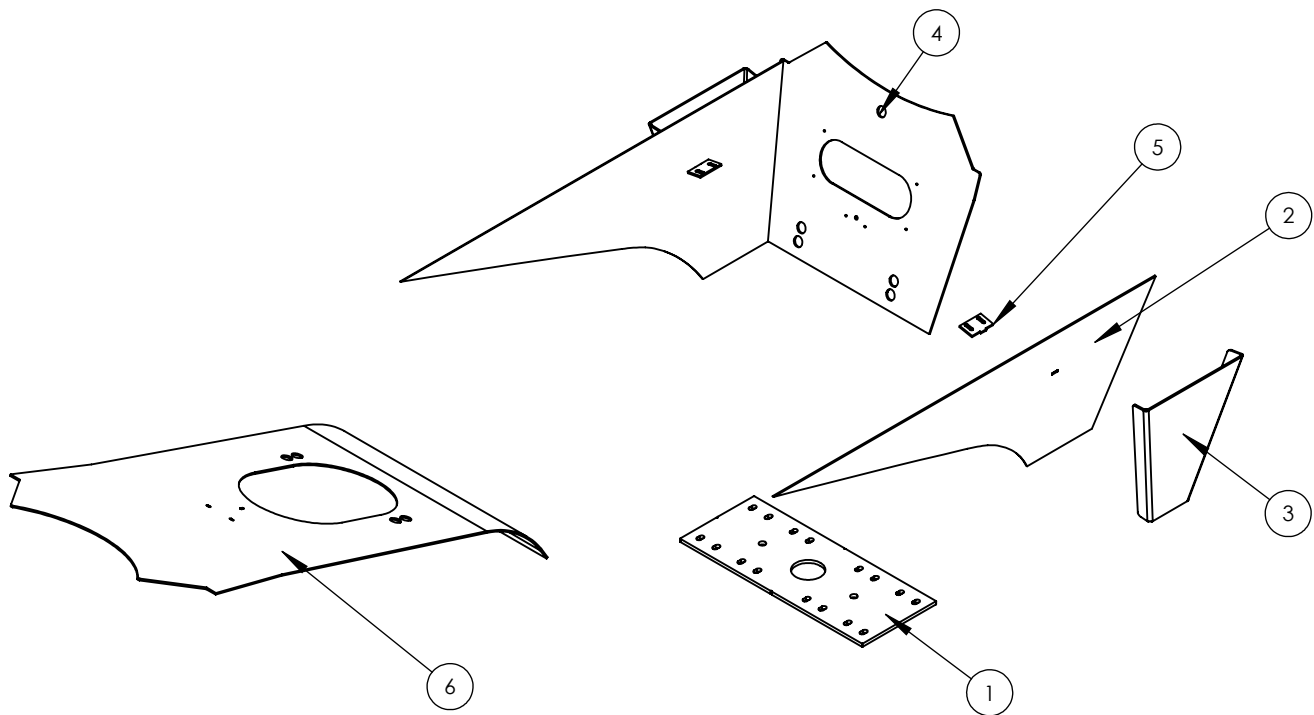
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DRAWING #

ASY0102-PB

REV
1

MODEL: BOGEYPOD ASSEMBLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0143	BOGEYPOD BOTTOM	1
2	"A"	BOGEY POD SIDE PLATE	2
3	MFG0826	HD BOGIE POD BRACE	2
4	MFG0290	ELP BOGEYPOD BACK PLATE	1
5	MFG4055	NEW BP BRAKE TANK MOUNT	2
6	MFG0291	HRD BOGEYPOD FRONT PLATE	1

PART NO	TRAILER LENGTH< 32'	TRAILER LENGTH> 32'
MFG4130		"A"
MFG4131	"A"	

BOGEY POD ONLY USED WITH H900 SUSPENSION.
SEE APPENDIX "E" FOR SUSPENSION PARTS

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

HALF ROUND FRAMELESS BOGEY POD,
HUTCHENS H900

SIZE

DRAWING #

REV

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

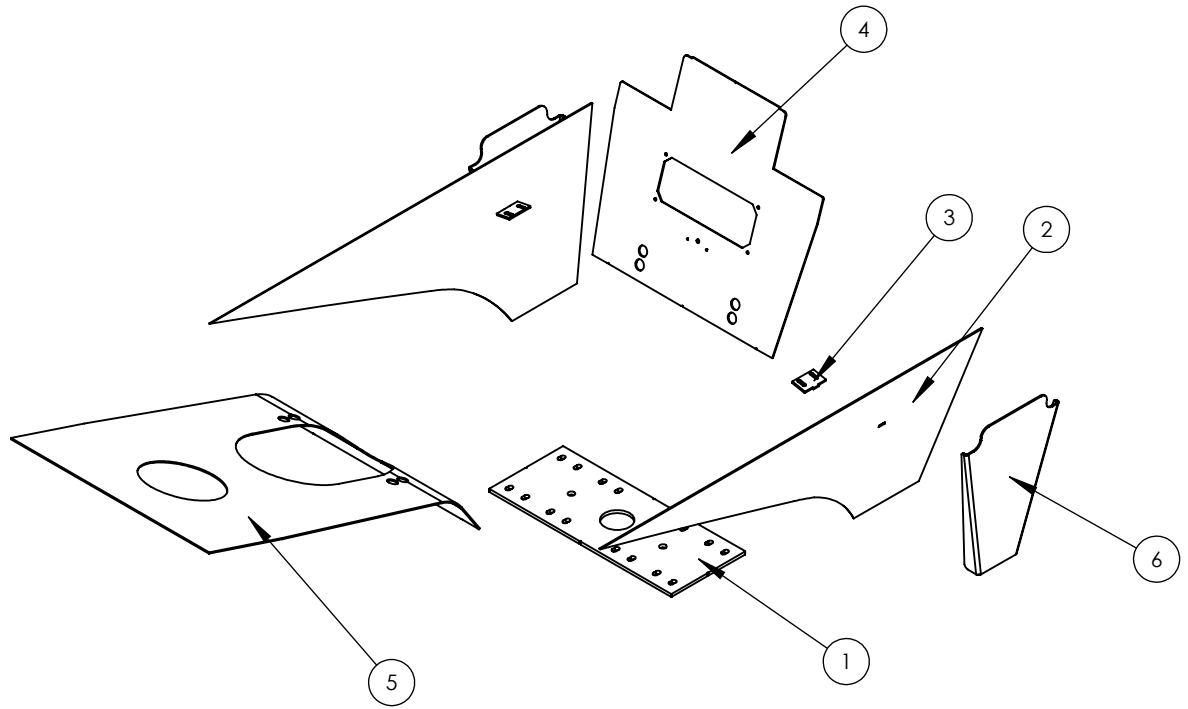
DATE: 3/24/2025

A

ASY0201-PB

1

MODEL: BOGEYPOD ASSEMBLY



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0143	BOGEYPOD BOTTOM	1
2	MFG4131	BOGEY POD SIDE PLATE	2
3	MFG4055	NEW BP BRAKE TANK MOUNT	2
4	MFG4105	TRIPPLE AXLE LWED BP REAR PLATE	1
5	MFG1190	BOGEYPOD FRONT PLATE	1
6	MFG1141	LWED BOGEY POD SIDE CHANNEL	2

BOGEY POD ONLY USED WITH H900 SUSPENSION.
SEE APPENDIX "E" FOR SUSPENSION PARTS

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

LIGHT WEIGHT END DUMP BOGEY POD,
HUTCHENS H900

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

SIZE
A

DRAWING #

ASY0113-PB

REV
1

MODEL: BOGEYPOD ASSEMBLY

PAGE # 21

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**CONSTRUCTION TRAILER
SPECIALISTS, INC.**

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

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COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

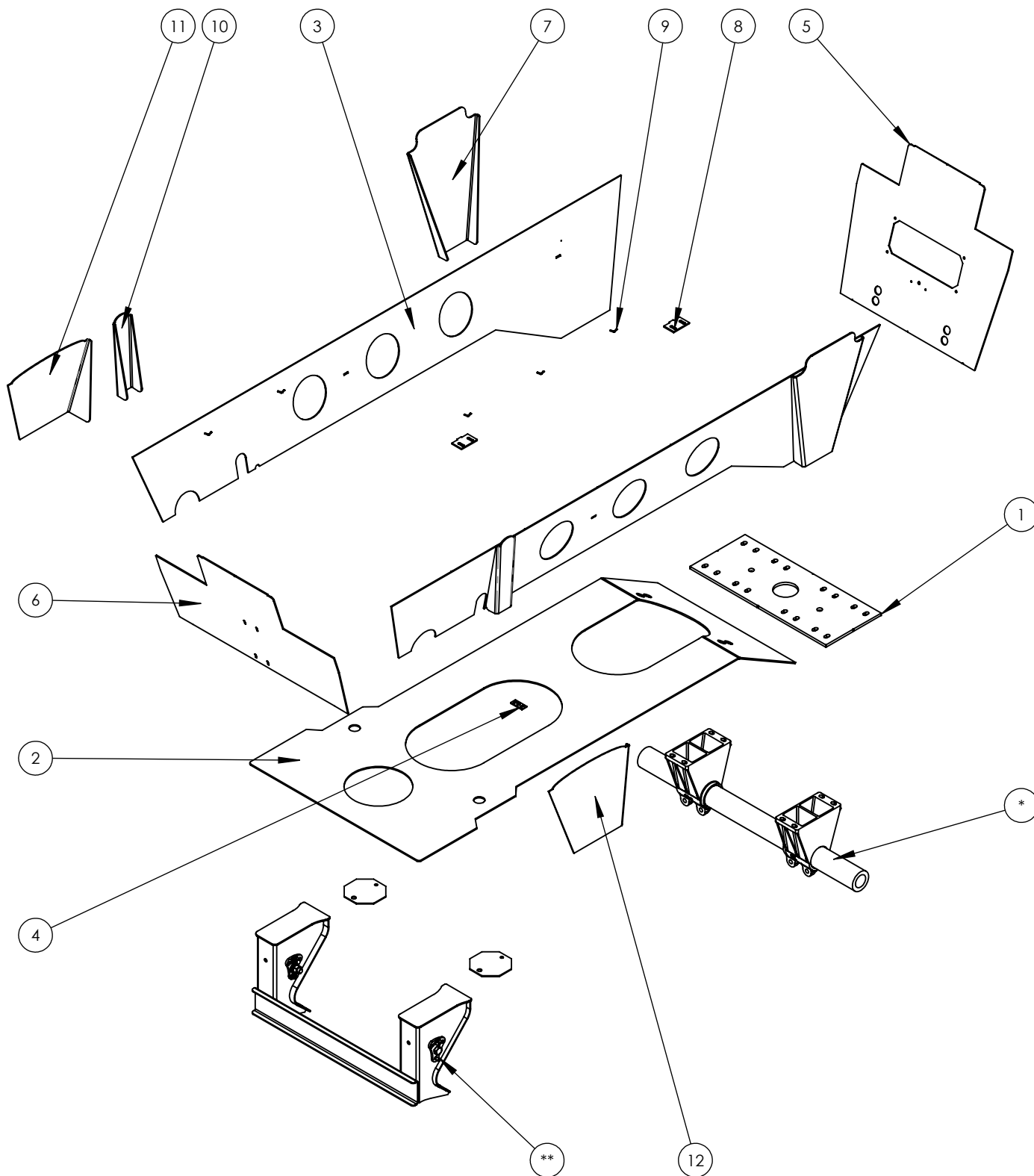
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DRAWING #

ASY0128-PB

REV
1

MODEL:



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "E" FOR SUSPENSION COMPONENTS PART NUMBERS

** SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "F" FOR SUSPENSION COMPONENTS PART NUMBERS

TRIPLE AXLE BOGEY POD SHOWN (ASY0128) ONLY USED ON
LIGHT WEIGHT END DUMP TRAILERS (LWED)

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

LIGHT WEIGHT END DUMP, TRI BOGEY POD,
H900 + RUL245

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

SIZE
A

DRAWING #

ASY0128-PB

REV

1

MODEL: TRIPLE BOGEYPOD

PAGE #23

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0143	BOGEYPOD BOTTOM	1
2	MFG4110	TRIPPLE BP BOTTOM PLATE 1/4"	1
3	MFG4101	3/16" LWED BOGEYPOD SIDE PLATE	2
4	SD WPT-3	WELD PLATE FOR 5/8" HOSE	1
5	MFG4105	TRIPPLE AXLE LWED BP REAR PLATE	1
6	MFG4104	TRIPPLE AXLE LWED BP FRONT PLATE	1
7	MFG1141	LWED BOGEY POD SIDE CHANNEL	2
8	MFG4055	NEW BP BRAKE TANK MOUNT	4
9	MFG2200	WIRING CABLE CLAMP	10
10	MFG1293	TBP AIR BAG CHANNEL	2
11	MFG4109	TRIPLE AXLE BP AIR RIDE CHAN RIGHT	1
12	MFG1292	TRIPLE AXLE BP AIR RIDE CHAN LEFT	1

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

LIGHT WEIGHT END DUMP, TRI BOGEY POD,
H900 + RUL245

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

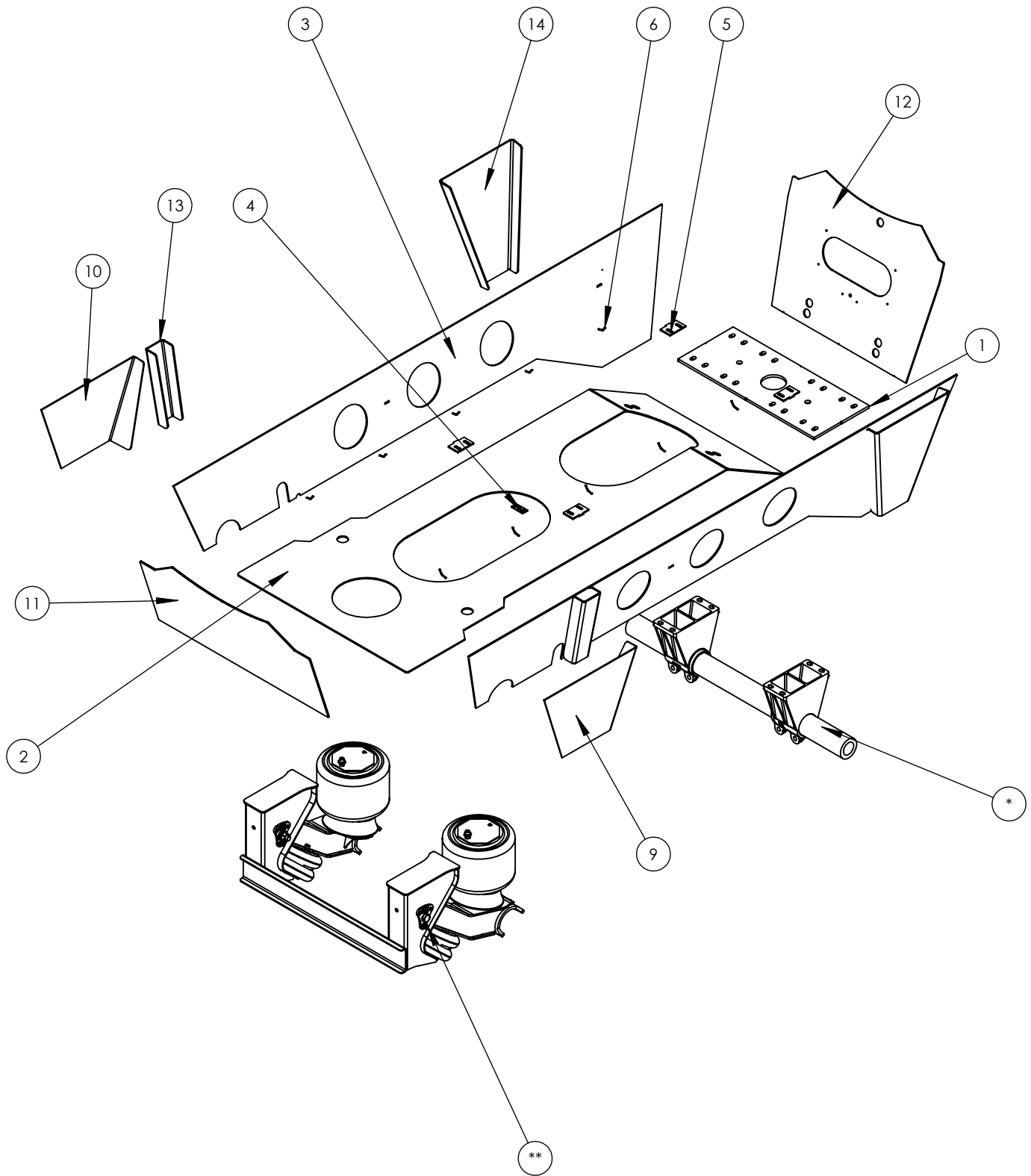
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DRAWING #

ASY0128-PB

REV
1

MODEL: TRIPLE BOGEYPOD



* SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "E" FOR SUSPENSION COMPONENTS PART NUMBERS

** SUSPENSION COMPONENTS PROVIDED BY OUTSIDE SUPPLIER,
SEE APPENDIX "F" FOR SUSPENSION COMPONENTS PART NUMBERS

TRIPLE AXLE BOGEY POD SHOWN (ASY0128) ONLY USED ON
LIEGHT WEIGHT END DUMP TRAILERS (LWED)

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

HALF ROUND DUMP, TRI BOGEY POD,
H900 + RUL245

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/21/2025

SIZE
A

DRAWING #

ASY0129-PB

REV
1

MODEL: TRIPLE BOGEYPOD

PAGE # 25

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0143	BOGEYPOD BOTTOM	1
2	MFG4110	TRIPPLE BP BOTTOM PLATE 1/4"	1
3	MFG4100	1/4" HR / ELP BOGEY POD SIDE PLATE	2
4	SD WPT-3	WELD PLATE FOR 5/8" HOSE	1
5	MFG4055	NEW BP BRAKE TANK MOUNT	4
6	MFG2200	WIRING CABLE CLAMP	10
**	13k rar 102		1
*	12943-36		1
9	MFG4108	TRIPLE AXLE BP AIR RIDE CHAN LEFT	1
10	MFG4109	TRIPLE AXLE BP AIR RIDE CHAN RIGHT	1
11	MFG4102	TRIPLE AXLE BOGEYPOD FRONT PLATE 1/4" HALF ROUND	1
12	MFG0290	HRD TRIPLE BOGEYPOD REAR PLATE	1
13	MFG4106	TBP AIR BAG CHANNEL	2
14	HDBPbrace	HD BOGEY POD CHANNEL BRACE	2

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

HALF ROUND DUMP, TRI BOGEY POD,
H900 + RUL245

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/21/2025

SIZE
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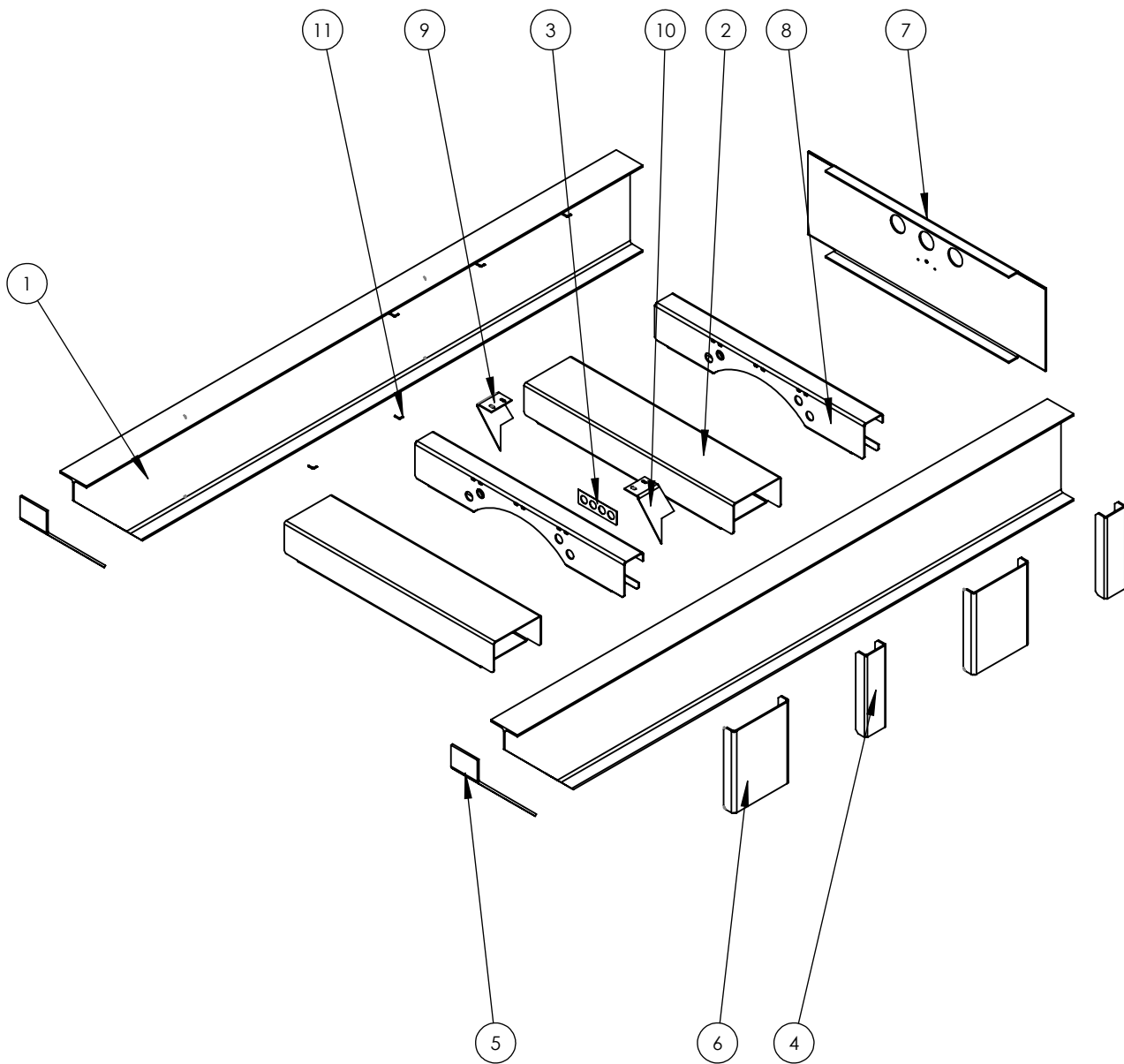
DRAWING #

ASY0129-PB

REV
1

MODEL: TRIPLE BOGEYPOD

PAGE #26



HT230 SUSPENSION SHOWN IN APPENDIX C

CLOSE TANDEM (50" AXLE SPREAD)

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

ELLIPTICAL, HALF ROUND
HT230 AIR RIDE SUBFRAME CLOSE TANDEM

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

SIZE
A

DRAWING #

ASY0911-PB

REV
1

MODEL: AIR RIDE SUBFRAME

PAGE #27

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0891	SUBFRAME FRONT AXLE LIFT I BEAM	2
2	MFG4248	10X6 CROSS TUBE I BEAM	2
3	MFG0029	BRAKE AIRLINE LOOM	1
4	MFG0769	I BEAM FRAME BRACE AIR RIDE SUSPENSION BAG	4
5	MFG0731	FRONT SLOPE PLATE I BEAM SUBFRAME	2
6	MFG0768	ELP AIRRIDE FRONT SUS HANGER SUPPORT STRUT	4
7	MFG0828	AIR RIDE TANDEM SUBFRAME REAR FRAME PLATE	1
8	ASY5548	QTF AIR RIDE AIR BAG XM CHANNEL	2
9	MFG0527	AIR TANK BRACKET RIGHT	1
10	MFG0526	AIR TANK BRACKET LEFT	1
11	MFG2200	WIRING CABLE CLAMP	10

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

ELLIPTICAL, HALF ROUND
HT230 AIR RIDE SUBFRAME CLOSE TANDEM

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

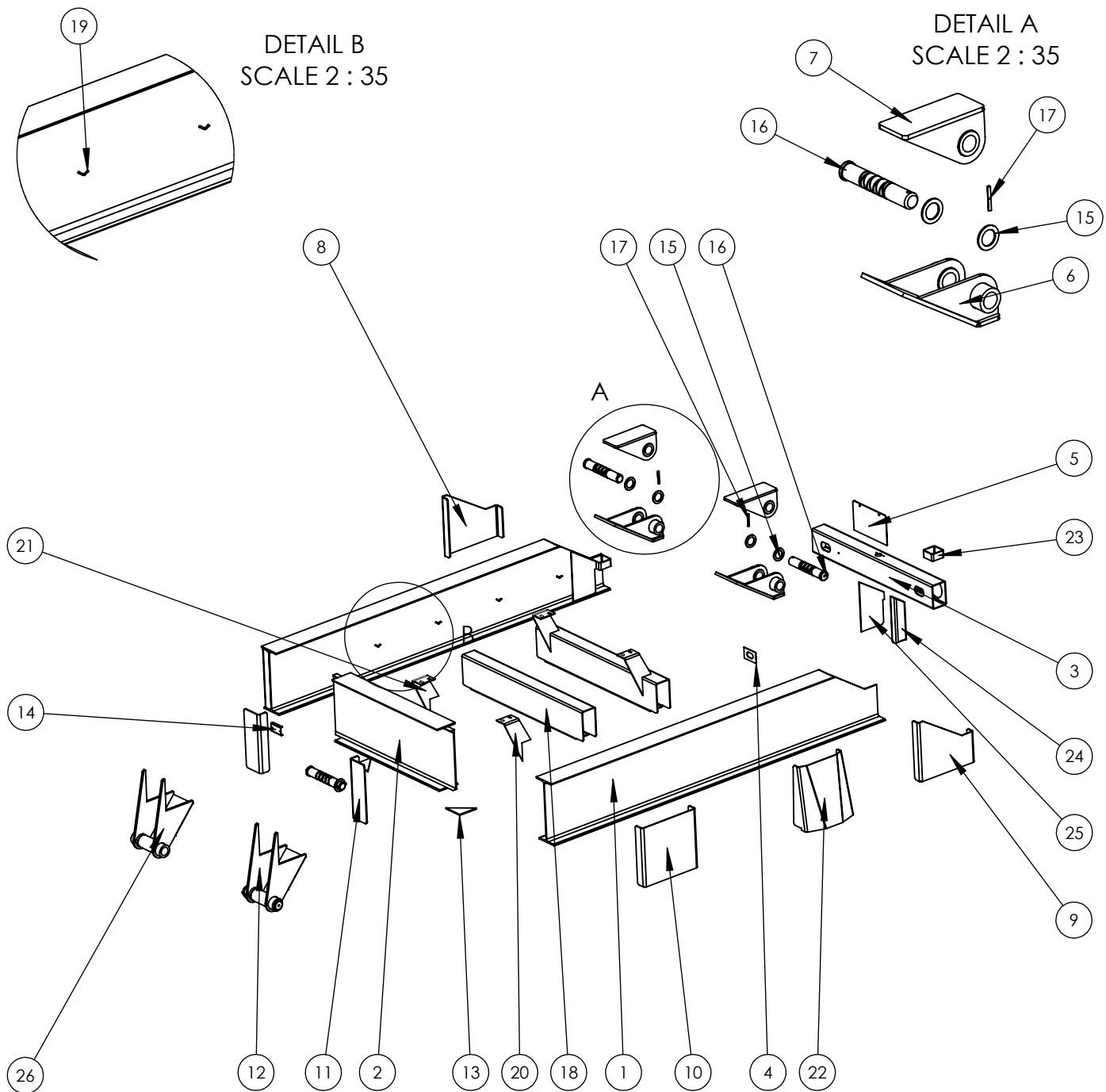
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DRAWING #

ASY0911-PB

REV
1

MODEL: AIR RIDE SUBFRAME



**ASY0580 CAN ONLY USE THE
SUSPENSION 18967-13, APPENDIX F**

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

**QUARTER FRAME SUBFRAME, H900
TANDEM SUSPENSION**

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REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

SIZE
A

DRAWING #

ASY0580-PB

REV
1

MODEL: QTF SUBFRAME

PAGE# 29

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MFG0474	HALF RND QTF SUBFRAME I-BEAM	2
2	MFG0475	SUBFRAME FRONT I-BEM	1
3	MFG0471-A	SUBFRAME REAR LIGHT TUBE	1
4	MFG0055	OVAL LOOM	1
5	MFG0065	LICENSE PLATE BRACKET	1
6	ASY5203	QUARTER FRAME LOWER HINGE ASSEMBLY	2
7	ASY5204	QUARTER FRAME UPPER HINGE ASY	2
8	MFG0478	OUTSIDE CHANNEL RIGHT	1
9	MFG0479	OUTSIDE CHANNEL, LEFT	1
10	MFG0481	FRONT CHANNEL	2
11	MFG0482	FRONT ANGLE	2
12	ASY5360	SECONDARY MOUNT ASSEMBLY - LEFT	1
13	MFG0488	FRONT GUSSET (5 X 5)	2
14	MFG4046	STAMPED VIN TAG MOUNT	1
15	N&B 76721	3/16 X 2 X 3 DACO WASHER	4
16	MIC MC0038	2 X 1`2 CLEVIS PIN	2
17	MIC 70664	3/8 X 3 ROLLPIN	2
18	MFG0729	4 X 8 CROSS TUBE	2
19	MFG2200	WIRING CABLE CLAMP	10
20	MFG0526	AIR TANK BRACKET LEFT	2
21	MFG0527	AIR TANK BRACKET RIGHT	2
22	MFG4120	H900 STRADDLE MOUNT HANGER BRACE	2
23	MFG4249	HT230 QTF light tube brace	2
24	MFG4268	HT230 QTF HINGE tube brace	2
25	MFG4267	HT230 QTF HINGE brace PLATE	2
26	ASY5361	SECONDARY MOUNT ASSEMBLY - RIGHT	1

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

QUARTER FRAME SUBFRAME, H900
TANDEM SUSPENSION

SIZE

DRAWING #

REV

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 3/24/2025

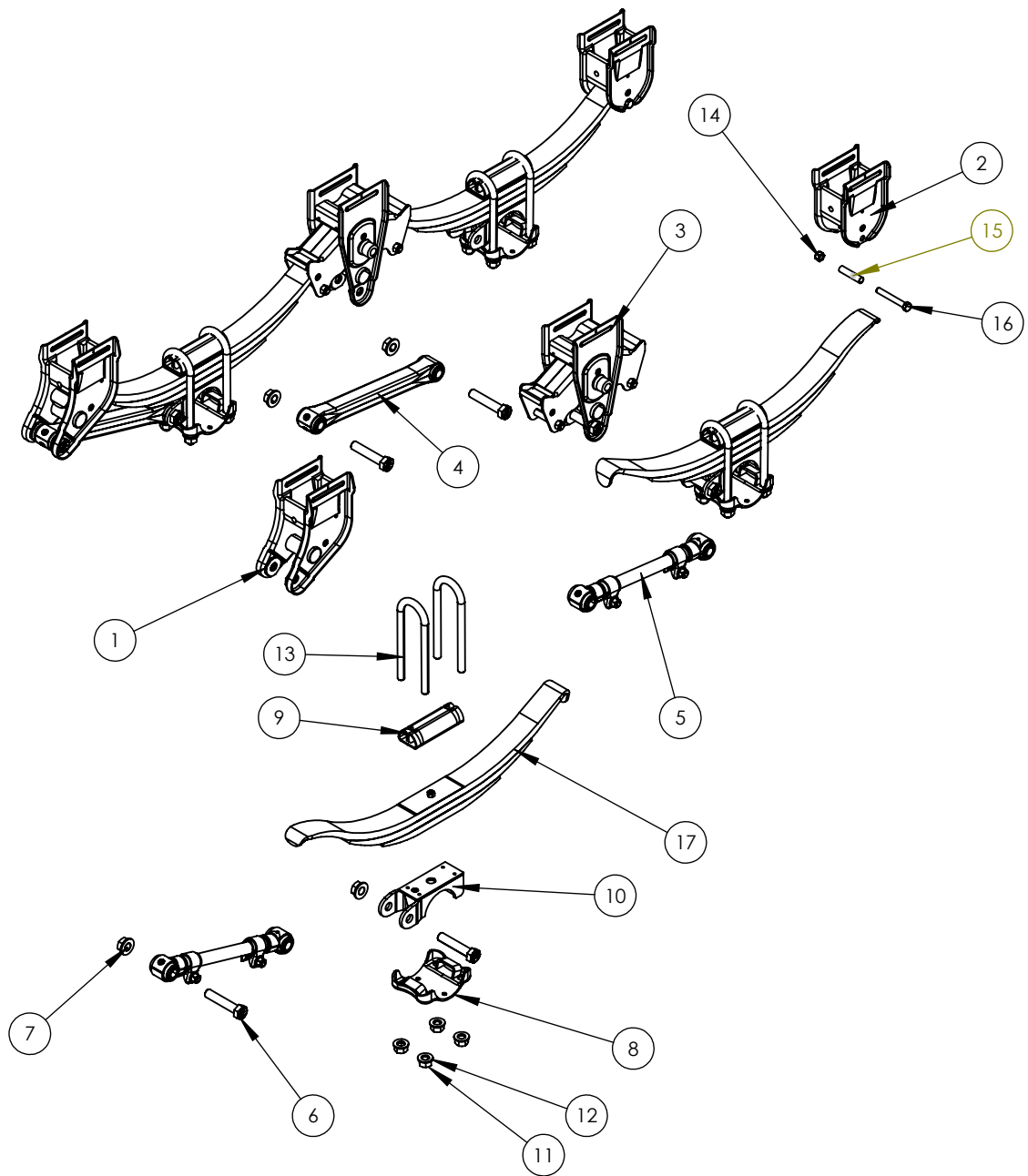
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ASY0580-PB

1

MODEL: QTF SUBFRAME

PAGE# 30



CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

HUTCHENS INDUSTRIES
h9700 suspension, TANDEM

SIZE

DRAWING #

REV

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 9/12/2024

A

SUSPENSION APENDIX A

1

MODEL: A2E101AAA0D000

PAGE # A-1

A2E101AAA0D000 parts list				
Item No.	Prefix	Part No.	Description	Quantity per
1	SUS-	770101	SPRING HANGER-FRT, ST	2.
2	SUS-	770301	SPRING HANGER-REAR, ST	2.
3	SUS-	1631901	HANGER ROCKER ASSY-H9700 ST MT	2.
4	SUS-	71500	TORQUE ARM ASSY-NON-ADJ	2.
5	SUS-	1639804	TORQUE ARM ASSY-ADJ, 19.25 LG	2.
6	SUS-	2869901	HEX CAP SCREW-COATED, 1-8 UNC-2A X 5.00 LG, GR8	8.
7	SUS-	2869601	FLANGE LOCKNUT-COATED, 1-8 UNC-2B, GRF	8.
8	SUS-	71000	BOTTOM PLATE ASSY, U-BOLT, 5 R	4.
9	SUS-	1686801	TOP PLATE-ROLL FORMED, FIN	4.
10	SUS-	1936001	SPRING SEAT-ATT, 5 RD, .75 HI	4.
11	SUS-	3404	HEX NUT-PHOS&OIL, 7/8-14 UNF-2B, GRB	16.
12	SUS-	2240801	WASHER-HARDENED-ZINC PLATED 7/8 NOMINAL	16.
13	SUS-	704009	U-BOLT, 7/8 DIA X 3 RD X 11 1/4	8.
14	SUS-	2869501	HEX LOCKNUT-COATED, 5/8-11 UNC-2B, GRC	4.
15	SUS-	75600	TUBE-3/4 OD X 18GA X 3 1/4 LG	4.
16	SUS-	2870001	HEX CAP SCREW-COATED, 5/8-11 UNC-2A X 4.50 LG, GR2	4.
Additional parts list				
Item No.	Prefix	Part No.	Description	Quantity per
17	SUS-	365-00	HIGH ARCH 3-LEAF SPRING ASSEMBLY	4
				CC

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

HUTCHENS INDUSTRIES
h9700 suspension, TANDEM

SIZE

DRAWING #

REV

COMPANY CONFIDENTIAL, UNAUTHORIZED
REPRODUCTION IS PROHIBITED.

DRAWN BY: CRC

DATE: 9/12/2024

A

SUSPENSION APENDIX A

1

MODEL:

H PARTS LIST

HT250T TOP MOUNT

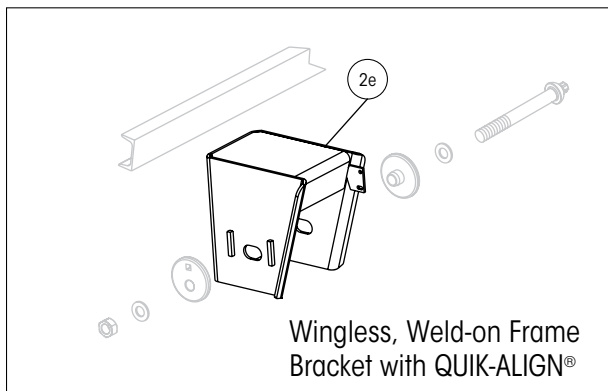
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DATE: June 2023

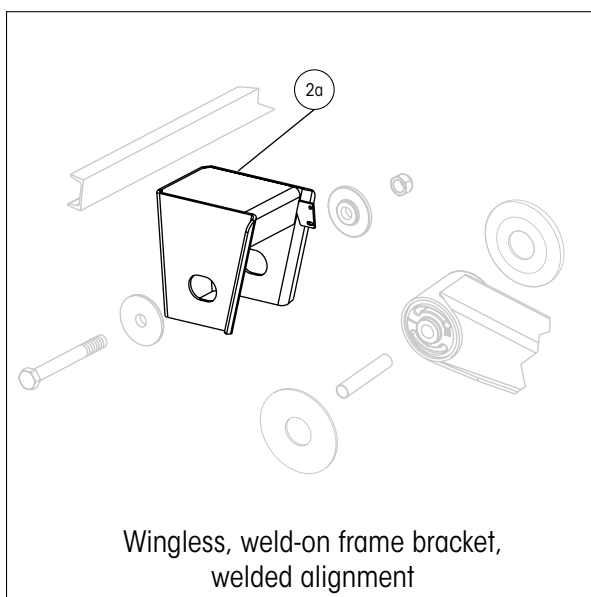
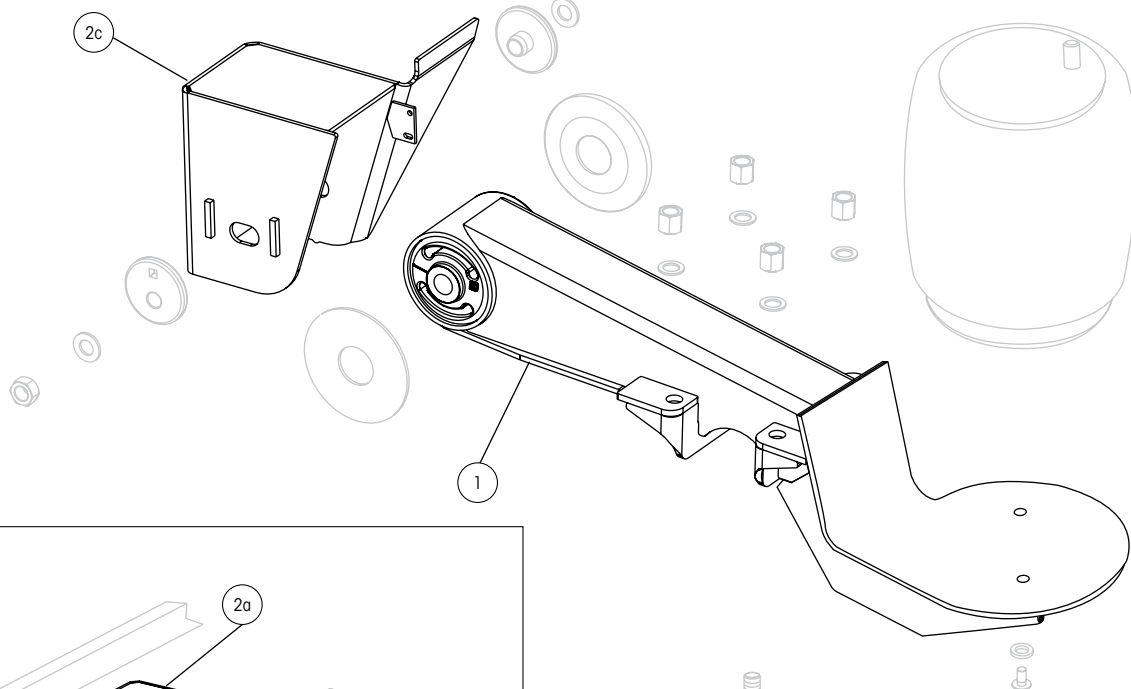
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Picture shown may not resemble all models.



Winged, Weld-on Frame Bracket with QUIK-ALIGN





HT250T TOP MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT250 ? or N-HT250 ?		
1	BEAM ASSEMBLY¹					
	Roadside	S-20602-1	1	All models		
	Curbside	S-20602-2	1	All models		
2	FRAME BRACKET					
	2a Wingless, Weld-on, Welded Alignment					
	Roadside	S-20064-1	1	T-12-001	T-12-003	T-12-006
	Curbside	S-20064-2	1	T-12-020	T-14-001	T-14-003
				T-14-006	T-14-021	T-15-001
				T-15-006	T-15-021	T-15-022
				T-15-023	T-15-026	
	Roadside	S-20065-1	1	T-16-001	T-16-003	T-16-006
	Curbside	S-20065-2	1	T-16-021	T-16-022	T-17-001
			T-17-006	T-17-020	T-17-021	
			T-17-022	T-17-023	T-17-501	
	Roadside	S-14190-1	1	T-19-001		
	Curbside	S-14190-2	1			
	Roadside	C-21040-1	1	T-16-016		
	Curbside	C-21040-2	1			
	2b Wingless, Bolt-on, Welded Alignment (Not Shown)					
	Roadside	S-20008-1	1	T-16-002	T-17-002	
	Curbside	S-20008-2	1			
	Roadside	S-20396-1	1	T-19-002	T-19-004	
	Curbside	S-20396-2	1			
	Roadside	S-20007-1	1	T-12-002	T-14-002	T-15-002
	Curbside	S-20007-2	1			
	Roadside	S-20047-1	1 ²	T-15-025		
	Curbside	S-20047-2	1 ²			
	2c Winged, Weld-on, QUIK-ALIGN®					
	Roadside	S-21193-1	1	TA19-001		
	Curbside	S-21193-2	1			
	Roadside	S-21179-1	1	TA12-001	TA14-001	TA14-021
	Curbside	S-21179-2	1	TA15-001	TA15-021	
	Roadside	S-21165-1	1	TA16-001	TA16-021	TA17-001
	Curbside	S-21165-2	1	TA17-020	TA17-021	
	Roadside	S-21179-3	1	TA14-016		
	Curbside	S-21179-4	1			
	2d Winged, Bolt-on, QUIK-ALIGN (Not Shown)					
	Roadside	S-21204-1	1	TA12-002	TA14-002	TA15-002
	Curbside	S-21204-2	1			
	Roadside	S-21205-1	1	TA16-002	TA17-002	
	Curbside	S-21205-2	1			
	Roadside	S-25812-1	1	TA14-070		
	Curbside	S-25812-2	1			

¹ Lower shock clevis (item # 11) is included with beam assembly.

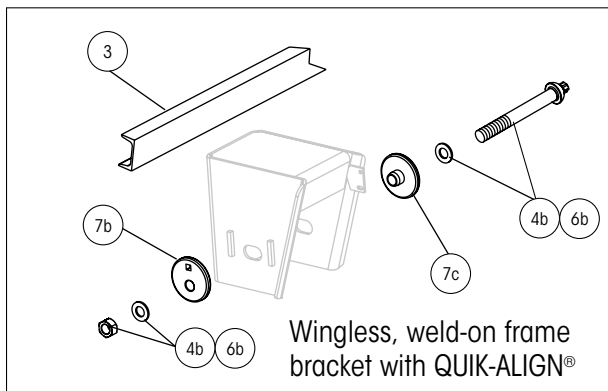
² Trailer manufacturer or OEM supplied bolt-on mounting plate.

NOTE: Identification tag can be found on the front of the roadside frame bracket or the inside of the curbside beam.

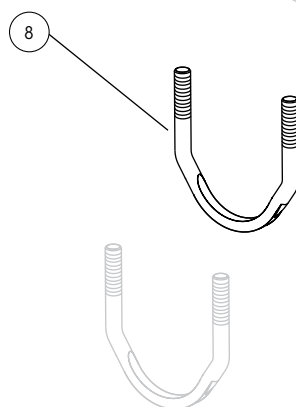
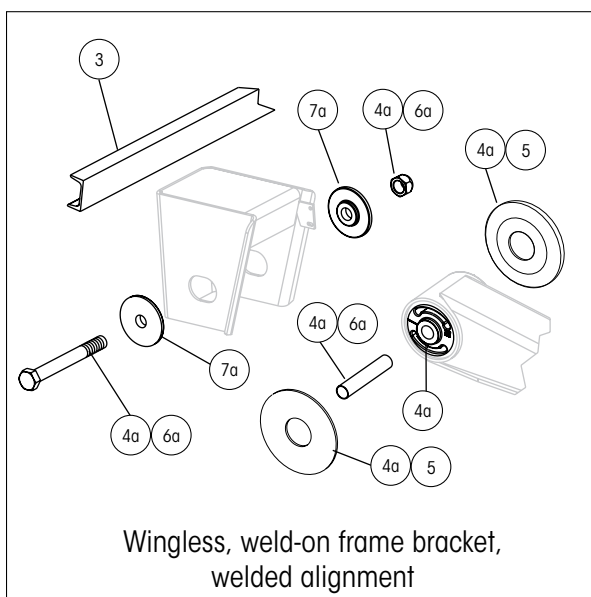
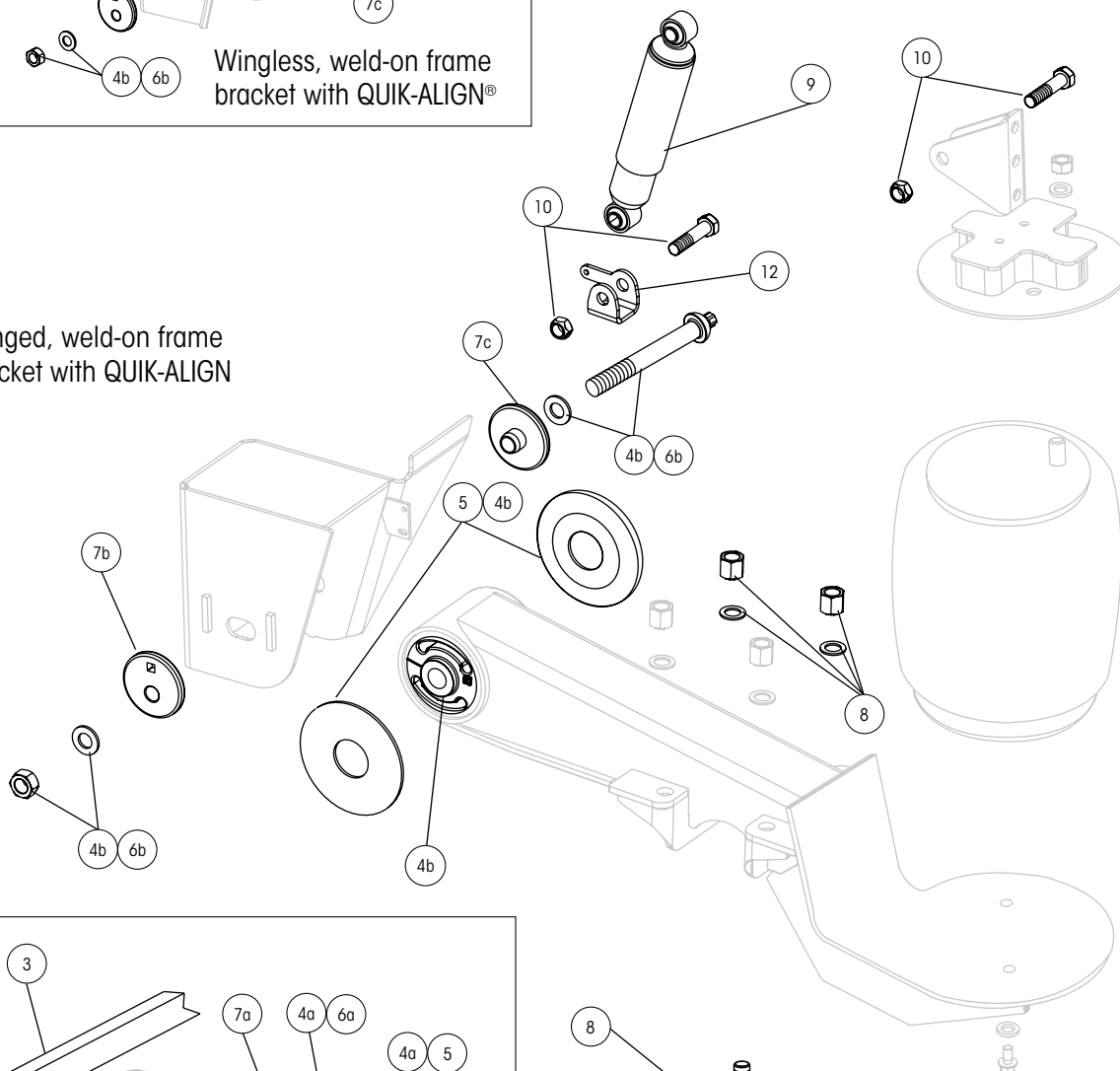
HT250T TOP MOUNT PARTS LIST



Picture shown may not resemble all models.



Winged, weld-on frame bracket with QUIK-ALIGN



Coiled U-bolt



HT250T TOP MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT250 ? or N-HT250 ?		
2e	Wingless, Weld-on, QUIK-ALIGN®					
	Roadside	S-21590-1	1	TB12-001	TB12-003	TB12-024
	Curbside	S-21590-2	1	TB12-029	TB14-001	TB14-003
				TB14-015	TB14-021	TB14-022
				TB14-024	TB15-001	TB15-021
				TB15-023	TB15-024	TB15-025
				TB15-026		
	Roadside	S-21592-1	1	TB16-001	TB16-020	TB16-021
	Curbside	S-21592-2	1	TB16-022	TB16-023	TB16-024
				TB16-026	TB17-001	TB17-020
				TB17-021	TB17-024	TB17-026
				TB17-027	TB17-028	
	Roadside	S-23461-1	1	TB19-001		
	Curbside	S-23461-2	1			
2f	Wingless, Bolt-on, QUIK-ALIGN (Not Shown)					
	Roadside	S-22137-1	1	TB12-002		
	Curbside	S-22137-2	1			
	Roadside	S-25494-1	1	TB14-071		
	Curbside	S-25494-2	1			
	Roadside	S-25109-1	1	TB15-036		
	Curbside	S-25109-2	1			
3	FRAME BRACKET C-CHANNEL	A-1631-19	1	All models		
4	TRI-FUNCTIONAL® II BUSHING KIT³					
	4a Welded Alignment	S-6914	2	Includes bushing, bushing tube spacers, cap screw, prevailing torque hex nut, liner and lube		
	4b QUIK-ALIGN	S-24691	2	Includes bushing, bushing tube spacers, round head bolt, prevailing torque hex nut, hardened washers and lube		
5	BUSHING TUBE SPACER	S-21099	4	All models		
6	PIVOT BOLT KIT					
	6a Welded Alignment	S-3646	2	Includes cap screw, prevailing torque hex nut and liner		
	6b QUIK-ALIGN	S-24679	2	Includes round head bolt, hardened washers and prevailing torque hex nut		
7	ALIGNMENT COLLARS					
	7a Welded Alignment	S-2770	4	Collars are welded to frame bracket		
	7b Eccentric QUIK-ALIGN (outer)	S-20925	2	Alignment hole is off center		
	7c Concentric QUIK-ALIGN (inner)	S-20924	2	Alignment hole is centered		
8	U-BOLT KIT	S-21140 / 4	4	Includes (1) stepped U-bolt and hardware. Axle spacer is not needed with stepped U-bolt.		
9	SHOCK ABSORBER	S-2212	2	All models		
10	SHOCK BOLT KIT	S-20031 / 2	2	All models		
11	SHOCK STRAP KIT (Not Shown)	S-14587-3	1	Includes (4) nylon ties and (2) shock straps Use with S-2212 shock		
12	LOWER SHOCK CLEVIS⁴	S-20069	2	All models		

³ Bushing tool S-21307 is required to correctly re-bush the suspension.

⁴ Lower shock clevis is included with beam assembly (item # 1).

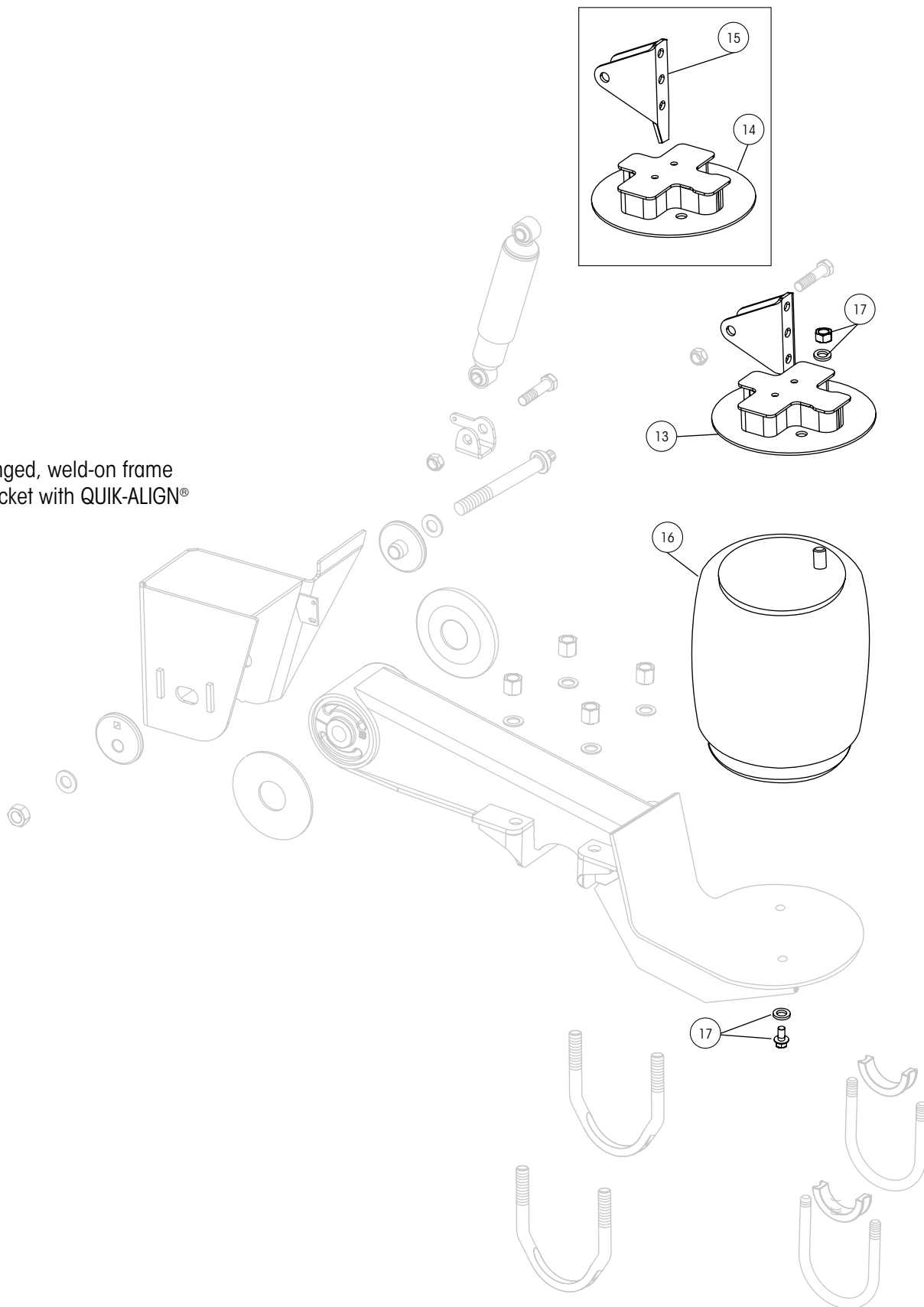
NOTE: Identification tag can be found on the front of the roadside frame bracket or the inside of the curbside beam.

HT250T TOP MOUNT PARTS LIST



Picture shown may not resemble all models.

Winged, weld-on frame
bracket with QUIK-ALIGN®





HT250T TOP MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT250 ? or N-HT250 ?		
13 AIR SPRING SHOCK MOUNT ⁵						
	Roadside	C-21212-1	1	T-12-002	T-14-002	TA12-002
	Curbside	C-21212-2	1	TA14-002 TB14-071	TA14-070 TC14-060	TB12-002
	Roadside	C-21213-1	1	T-19-002	TC19-061	
	Curbside	C-21213-2	1			
	Roadside	C-21214-1	1	T-19-004		
	Curbside	C-21214-2	1			
	Roadside	C-21216-1	1	T-12-001	T-12-006	T-14-001
	Curbside	C-21216-2	1	T-14-006 TB12-001 TB14-022	TA12-001 TB12-024 TB14-024	TA14-001 TB14-001 TB14-071
	Roadside	C-21217-1	1	T-13-021	T-15-001	T-15-006
	Curbside	C-21217-2	1	TA15-001 TB15-025	TB15-001	TB15-024
	Roadside	C-21218-1	1	T-16-001	T-16-006	TA14-021
	Curbside	C-21218-2	1	TA16-001 TB16-025	TB16-001	TB16-024
	Roadside	C-21219-1	1	T-17-001	T-17-006	T-17-022
	Curbside	C-21219-2	1	T-17-501 TB17-024	TA17-001	TB17-001
	Roadside	C-21220-1	1	T-15-002	T-15-026	TA15-002
	Curbside	C-21220-2	1	TA15-036 TC15-061	TB15-026 TC15-060	TB15-036
	Roadside	C-21222-1	1	T-17-002	TA17-002	TB17-026
	Curbside	C-21222-2	1	TC17-060	TC17-061	
	Roadside	C-21223-1	1	T-19-001	TA19-001	TB19-001
	Curbside	C-21223-2	1			
	Roadside	C-21221-1	1	T-16-002	TA16-002	TB16-026
	Curbside	C-21221-2	1			
	Roadside	C-25932-1	1	TA16-021		
	Curbside	C-25932-2	1			
14 AIR SPRING SPACER ASSEMBLY ⁵				Includes air spring plate and assembly		
		C-21210-3	2	T-14-021	TB14-021	
		C-21210-4	2	T-15-021	T-15-022	T-15-023
				TA15-021	TB15-021 TB17-027	TB15-023 TB17-028
		C-21210-5	2	T-16-021	T-16-022 TB16-022	TB16-021
		C-21210-6	2	T-17-020 TA17-021 TB17-020	T-17-021 TA17-020 TB17-021	T-17-023 TB16-020
15 UPPER SHOCK BRACKET		S-20023	2	All models		
16 AIR SPRING		S-20124	2	Fits all models unless shown below		
		S-20127	2	T-17-022	TB15-025	
17 AIR SPRING MOUNTING KIT		S-20033 / 2	2	All models		
18 UNIVERSAL HEIGHT CONTROL VALVE (Not Shown)		VS-227	1 ⁶	Fits all models. Includes height control valve, exhaust line, and spacer bracket		
19 UNIVERSAL LINKAGE ASSEMBLY (Not Shown)		S-14187	1 ⁶	Includes linkage assembly and hardware		
20 AUTOMATIC DUMP VALVE (Not Shown)		VS-23460	1 ⁶	Includes dump valve and fittings		
21 PRESSURE PROTECTION VALVE (Not Shown)		VS-1128	1 ⁶	Includes valve only		

⁵ Component may vary for slider suspensions based on slider box manufacturer. Contact Hendrickson for assistance.

⁶ Quantities for air control components are per trailer.

NOTE: Identification tag can be found on the front of the roadside frame bracket or the inside of the curbside beam.

*Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.
All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.
Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.*

Call Hendrickson at 330.489.0045 or 866.RIDEAIR (743.3247) for additional information.



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H PARTS LIST

HT230 TOP-MOUNT

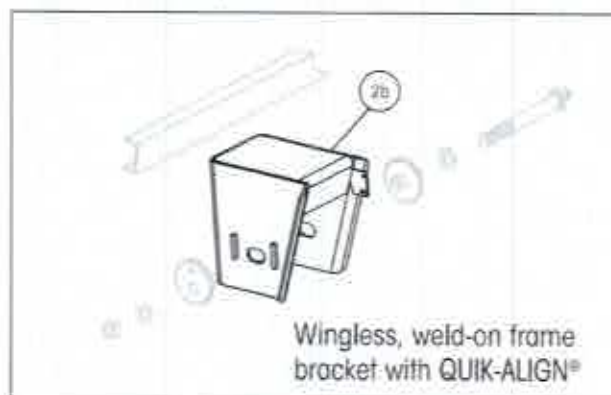
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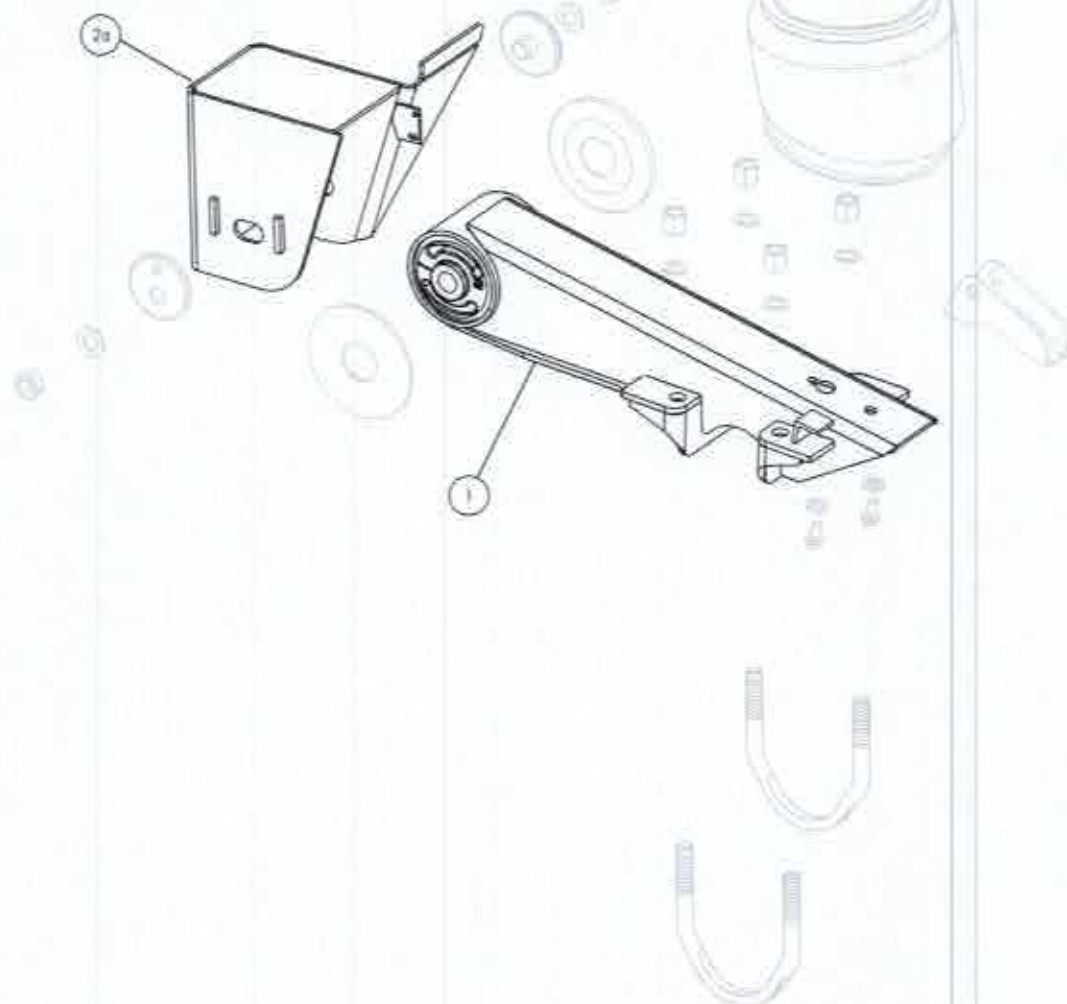
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Picture shown may not resemble all models.



Winged, weld-on frame bracket with QUIK-ALIGN





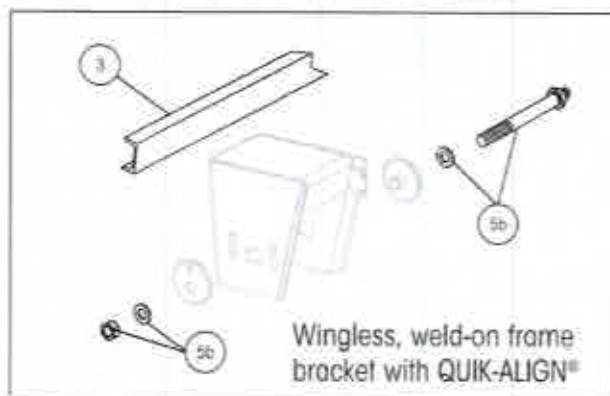
HT230 TOP-MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT230 ? or N-HT230 ?		
1	BEAM ASSEMBLY¹					
	Roadside	S-20000-1	1	Fits all models unless shown below		
	Curbside	S-20000-2	1			
	Roadside	S-21736-1	1	TA14-601	TB14-601	
	Curbside	S-21736-2	1			
	Roadside	S-27614-1	1	TA15-522	TA17-522	
	Curbside	S-27614-2	1			
2	FRAME BRACKET					
	2a Winged, Weld-on, QUIK-ALIGN®					
	Roadside	S-21165-1	1	TA15-525	TA16-001	TA16-004
	Curbside	S-21165-2	1	TA16-007	TA17-001	TA17-003
				TA17-007	TA17-013	TA17-026
				TA17-517	TA17-522	
	Roadside	S-21179-1	1	TA14-001	TA14-004	TA14-007
	Curbside	S-21179-2	1	TA14-020	TA14-021	TA14-520
				TA14-601	TA14-701	TA15-001
				TA15-003	TA15-007	TA15-009
				TA15-012	TA15-016	TA15-018
				TA15-026	TA15-517	TA15-522
				TA15-523	TA15-524	TA15-601
				TA15-701		
	Roadside	S-21179-3	1	TA15-016		
	Curbside	S-21179-4	1			
	Roadside	S-21193-1	1	TA19-001		
	Curbside	S-21193-2	1			
	Roadside	S-21249-1	1	TA14-008	TA15-008	TA15-025
	Curbside	S-21249-2	1			
	Roadside	S-21250-1	1	TA17-008		
	Curbside	S-21250-2	1			
	2b Wingless, Weld-on, QUIK-ALIGN					
	Roadside	S-21590-1	1	TB14-001	TB14-021	TB14-022
	Curbside	S-21590-2	1	TB14-024	TB14-701	TB15-001
				TB15-003	TB15-009	TB15-020
				TB15-026	TB15-027	TB15-028
	Roadside	S-21592-1	1	TB14-033	TB16-001	TB16-004
	Curbside	S-21592-2	1	TB16-024	TB16-026	TB17-001
				TB17-003	TB17-009	TB17-024
				TB17-026		
	Roadside	S-22420-1	1	TB15-025		
	Curbside	S-22420-2	1			
	Roadside	S-23461-1	1	TB19-001		
	Curbside	S-23461-2	1			
	2c Winged, Bolt-on, QUIK-ALIGN (Not Shown)					
	Roadside	S-21204-1	1	TA14-002	TA15-002	TA15-004
	Curbside	S-21204-2	1	TA15-011		
	Roadside	S-21205-1	1	TA16-002	TA17-002	
	Curbside	S-21205-2	1			
	Roadside	S-21332-1	1	-18-052		
	Curbside	S-21332-2	1			
	Roadside	S-25812-1	1	TA14-070	TA15-071	TB14-070
	Curbside	S-25812-2	1			
	Roadside	S-24912-1	1	TA15-036		
	Curbside	S-24912-2	1			

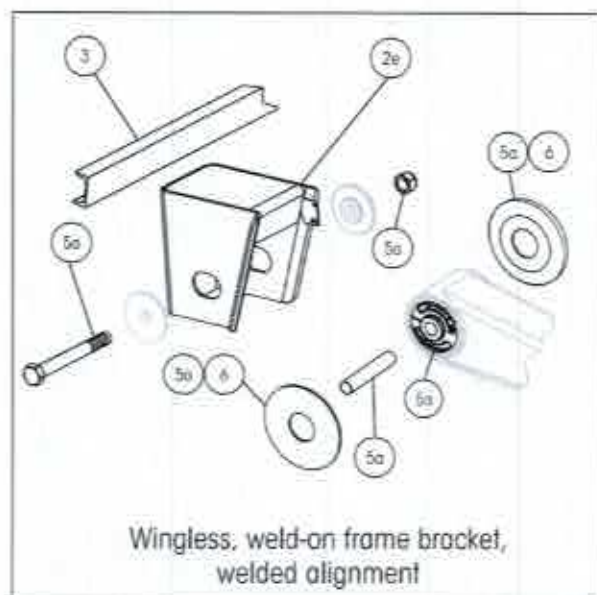
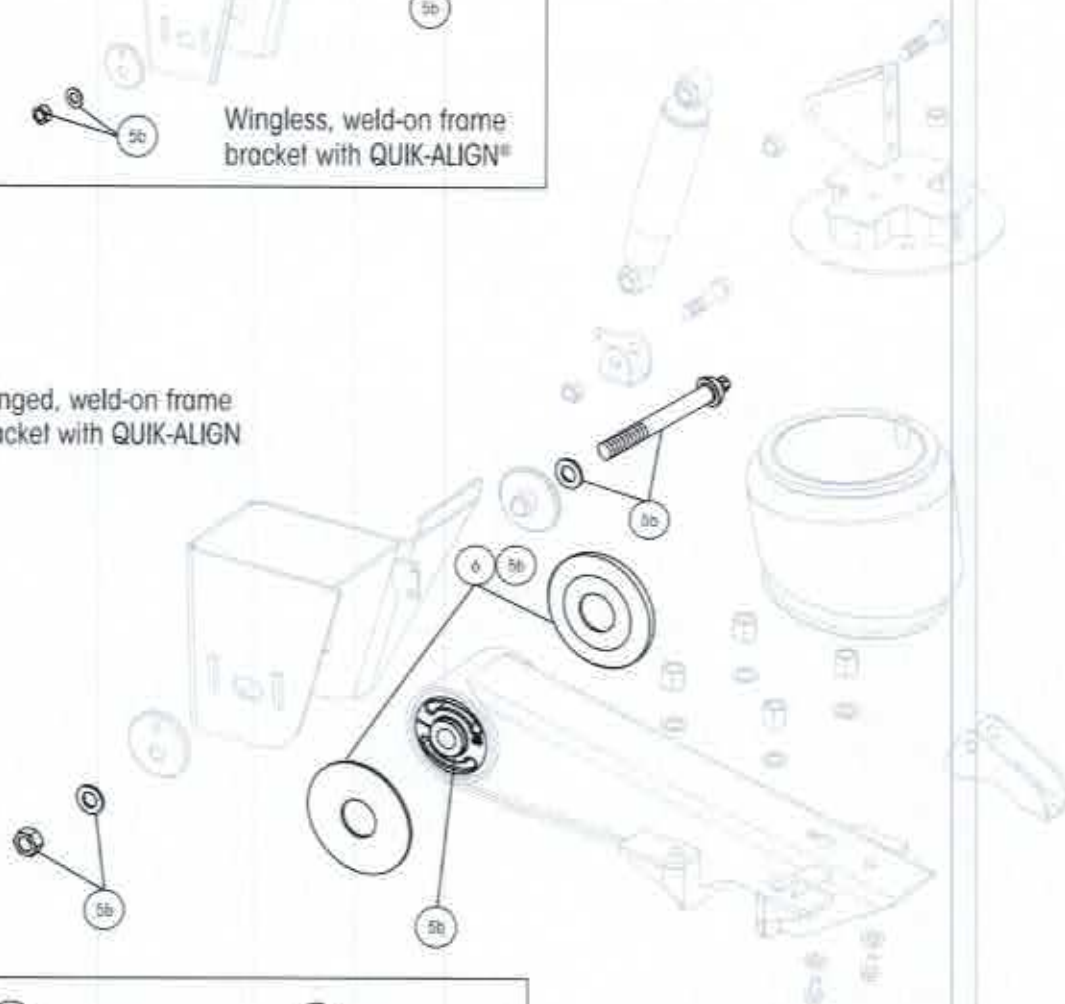
1. Lower shock clevis (Item #13) is included with beam assembly.

NOTE: Identification tag can be found on the front of the roadside frame bracket or the inside of the curbside beam.

Picture shown may not resemble all models.



Winged, weld-on frame bracket with QUIK-ALIGN





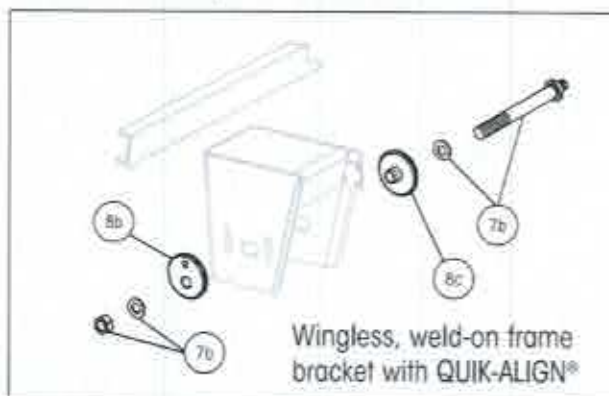
HT230 TOP-MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT230 ? or N-HT230 ?
2d Wingless, Bolt-on, QUIK-ALIGN® (Not Shown)				
	Roadside	S-22137-1	1	TB14-002 TB15-002
	Curbside	S-22137-2	1	
	Roadside	S-22138-1	1	TB16-002 TB17-002 TB18-002
	Curbside	S-22138-2	1	
	Roadside	S-25494-1	1	TB14-071 TB15-071
	Curbside	S-25494-2	1	
2e Wingless, Weld-on, Welded Alignment				
	Roadside	S-20047-1	1	-14-008 -15-008 -15-025
	Curbside	S-20047-2	1	
	Roadside	C-20048-1	1	-16-008 -17-008
	Curbside	C-20048-2	1	
	Roadside	S-20064-1	1	-14-001 -14-004 -14-005
	Curbside	S-20064-2	1	-14-007 -14-017 -14-020
				-14-021 -14-024 -15-001
				-15-003 -15-005 -15-006
				-15-007 -15-009 -15-012
				-15-017 -15-020 -15-026
				-15-027 -15-028 -15-517
	Roadside	S-20065-1	1	-16-001 -16-004 -16-005
	Curbside	S-20065-2	1	-16-006 -16-007 -16-009
				-16-024 -16-026 -17-001
				-17-003 -17-005 -17-006
				-17-007 -17-009 -17-012
				-17-017 -17-022 -17-023
				-17-024 -17-026 -17-517
	Roadside	S-14190-1	1	-19-001 -19-027
	Curbside	S-14190-2	1	
2f Wingless, Bolt-on, Welded Alignment (Not Shown)				
	Roadside	S-20007-1	1	-14-002 -14-011 -15-002
	Curbside	S-20007-2	1	-15-004 -15-011 -15-032
				-16-021
	Roadside	S-20008-1	1	-16-002 -16-010 -17-002
	Curbside	S-20008-2	1	-17-004 -17-011 -17-032
	Roadside	S-20190-1	1	-19-004
	Curbside	S-20190-2	1	
	Roadside	S-20396-1	1	-19-002
	Curbside	S-20396-2	1	
3	FRAME BRACKET C-CHANNEL	A-1631-19	1	Used on all wingless frame brackets and with 19" winged frame brackets
4	FRAME BRACKET GUSSET (Not Shown)	S-27330	2	Used on most winged frame brackets excluding 19" ride height
5	TRI-FUNCTIONAL® II BUSHING KIT²			
	5a Welded Alignment	S-6914	2	Includes bushing, bushing tube spacers, cap screw, prevailing torque hex nut, liner and lube
	5b QUIK-ALIGN	S-24691	2	Includes bushing, bushing tube spacers, round head bolt, prevailing torque hex nut, hardened washers and lube
6	BUSHING TUBE SPACER	S-21099	4	All models

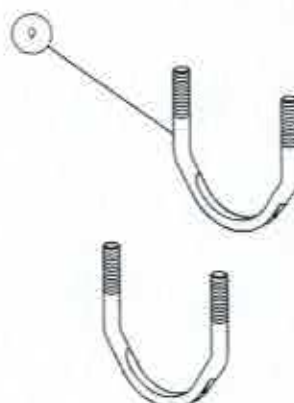
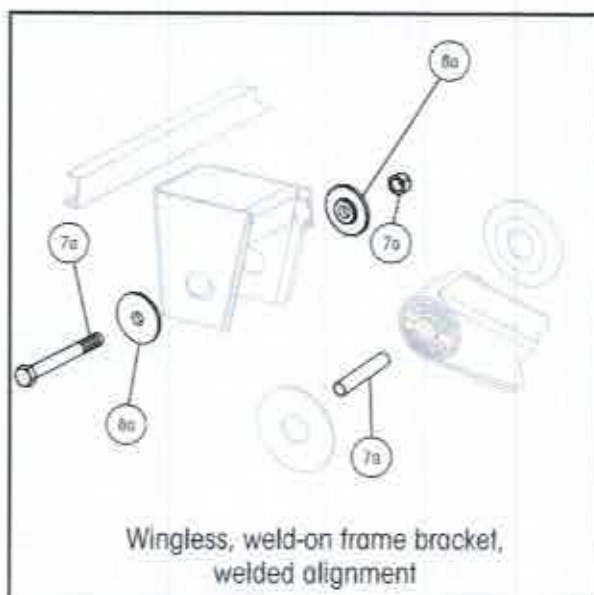
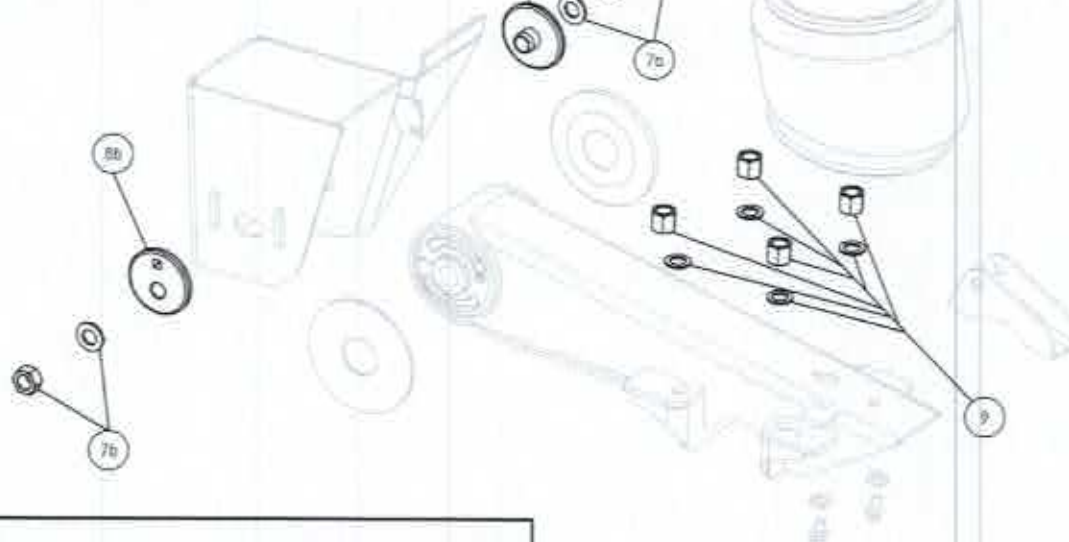
2: Bushing tool S-21307 is required to correctly re-bush the suspension.

NOTE: Identification tag can be found on the front of the roadside frame bracket or the inside of the curbside beam.

Picture shown may not resemble all models.



Winged, weld-on frame bracket with QUIK-ALIGN



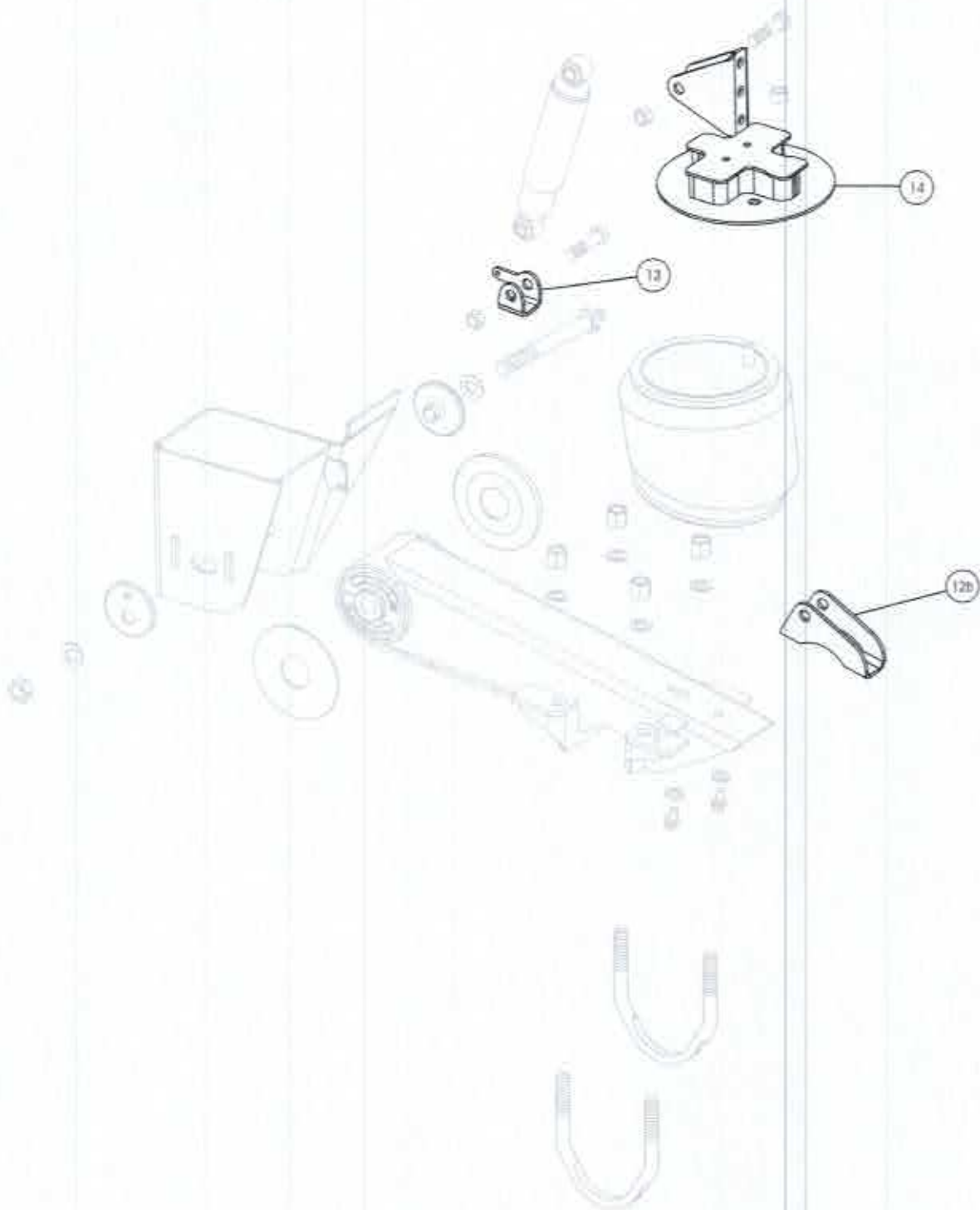
Coiled U-bolt



HT230 TOP-MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT230 ? or N-HT230 ?		
7	PIVOT BOLT KIT					
	7a Welded Alignment	S-3646	2	Includes cap screw, prevailing torque hex nut and liner		
	7b QUIK-ALIGN®	S-24679	2	Includes round head bolt, hardened washers and prevailing torque hex nut		
8	ALIGNMENT COLLARS					
	8a Welded Alignment	S-2770	4	Collars are welded to frame bracket		
	8b Eccentric, QUIK-ALIGN (outer)	S-20925	2	Alignment hole is off center		
	8c Concentric, QUIK-ALIGN (inner)	S-20924	2	Alignment hole is centered		
9	U-BOLT KIT	S-21140 / 4	4	Includes (1) stepped U-bolt and hardware. Axle spacer is not needed with stepped U-bolt.		
10	SHOCK ABSORBER	S-20002	2	All models except below		
		S-2160	2	-14-007	-14-011	-14-032
				-15-007	-15-011	-15-012
				-15-028	-15-032	-16-007
				-17-007	-17-011	-17-012
				-17-032	TA14-007	TA15-007
				TA15-011	TA15-012	TA16-007
				TA17-007	TB14-033	TB15-028
		S-20126	2	-14-017	-15-017	-15-517
				-17-017	-17-517	TA14-520
				TA15-517	TA17-517	
		S-2212	2	-14-020	-14-021	TA14-021
				TB14-021		
		B-23361	2	TA14-020		
		S-21699	2	TA15-522	TA15-524	TA15-525
				TA17-522		
		S-2218	2	-16-021		
11	SHOCK BOLT KIT					
	Standard HT Application	S-20031 / 2	2	Fits all models unless shown below		
	Customer Supplied Slider Application	S-20218 / 2	2	-14-003	-14-004	-15-009
				-15-010	-15-013	-15-020
				-16-003	-16-004	-17-009
				-17-010	-17-022	TA15-009
				TB14-003	TB14-601	TB15-009
				TB15-010	TB15-020	TB16-003
				TB16-004	TB17-009	TB17-010
	Customer Located Remote Shock	S-2157 / 2	2	-14-007	-14-011	-14-020
				-14-021	-14-032	-15-007
				-15-011	-15-012	-15-028
				-15-032	-16-007	-16-021
				-17-007	-17-011	-17-012
				-17-032	TA14-007	TA14-021
				TA15-007	TA15-011	TA15-012
				TA16-007	TA17-007	TB14-021
				TB14-033	TB15-028	
		S-27615 / 2	1	TA15-522	TA15-524	TA15-525
				TA16-522	TA17-522	

NOTE: Identification tag can be found on the front of the roadside frame bracket or the inside of the curbside beam.





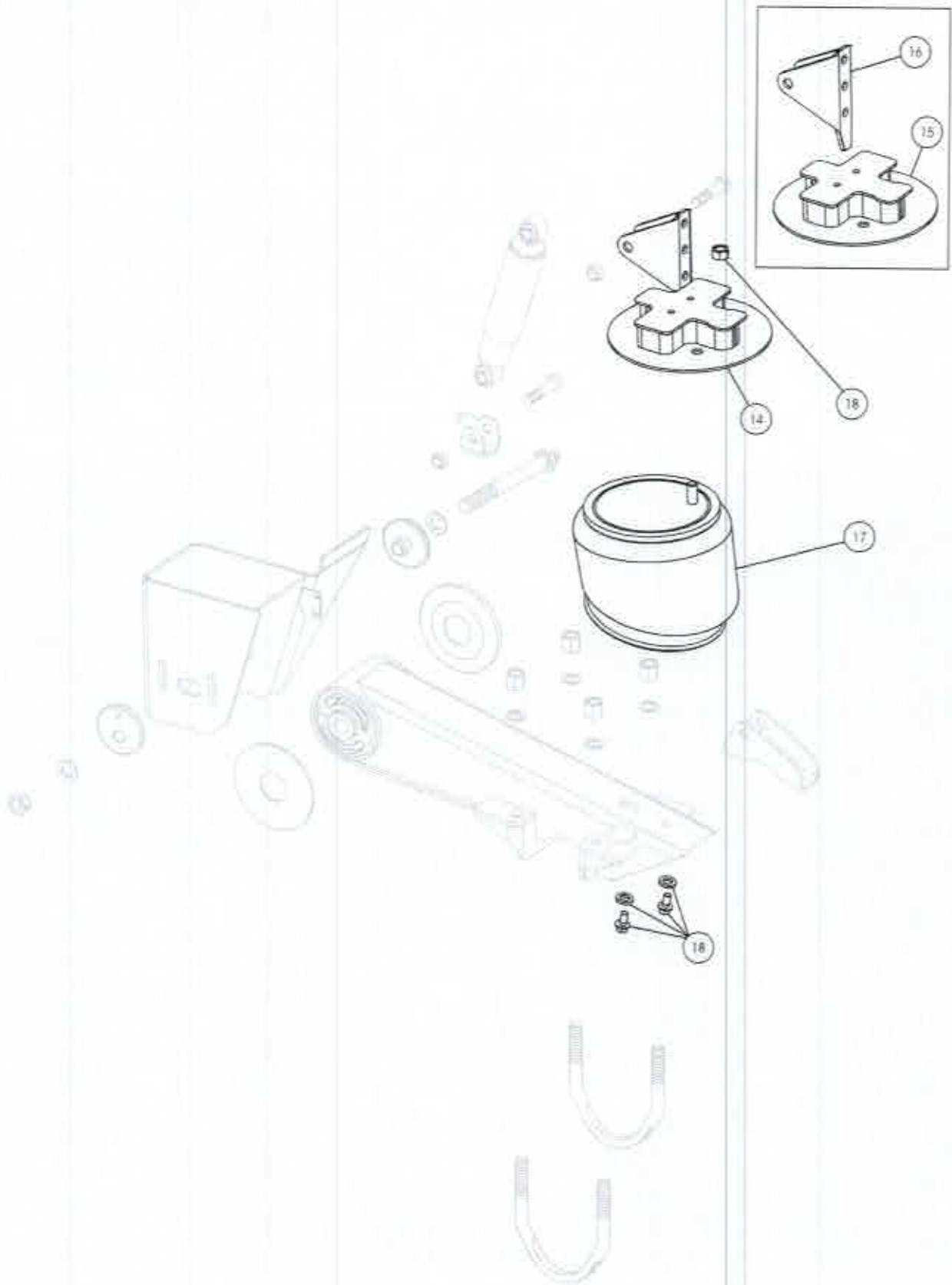
HT230 TOP-MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT230 ? or N-HT230 ?		
12	REMOTE SHOCK MOUNT					
	12a Upper Assembly (Not Shown)	S-2592	2	-14-007 -15-028 -17-012 TA15-012 TB14-033	-15-007 -16-007 TA14-007 TA16-007 TB15-028	-15-012 -17-007 TA15-007 TA17-007
		S-38151	2	-14-011 -15-032 TA15-011	-14-032 -17-011	-15-011 -17-032
		S-20023	2	-15-025 TB15-025	TA15-025	TB14-022
		B-20610	2	-16-021		
	12b Lower Assembly	S-2723	2	-14-007 -15-007 -15-028 -16-021 -17-012 TA15-007 TA16-007 TB15-028	-14-011 -15-011 -15-032 -17-007 -17-032 TA15-011 TA17-007	-14-032 -15-012 -16-007 -17-011 TA14-007 TA15-012 TB14-033
13	LOWER SHOCK CLEVIS ³	S-20069	2	All models		
14	AIR SPRING SHOCK MOUNT ⁴			Includes air spring plate, spacer assembly and upper shock bracket		
	Roadside	C-20011-1	1	-14-001	-14-005	-14-017
	Curbside	C-20011-2	1	-14-024 -15-027 TA14-520 TA15-016 TB14-071 TB15-027	-15-003 -19-027 TA14-601 TB14-001 TB14-701 TB15-071	-15-006 TA14-020 TA15-003 TB14-024 TB15-003
	Roadside	C-20012-1	1	-15-001	-15-005	-15-017
	Curbside	C-20012-2	1	-15-517 TA15-001 TA15-701	-16-006 TA15-517 TB15-001	-16-009 TA15-522
	Roadside	C-20013-1	1	-16-001	-16-005	-16-024
	Curbside	C-20013-2	1	-17-003 TA17-003 TB17-003	-17-005 TB16-001	TA16-001 TB16-024
	Roadside	C-20014-1	1	-17-001	-17-006	-17-017
	Curbside	C-20014-2	1	-17-023 TA17-001 TA17-522	-17-024 TA17-013 TB17-001	-17-517 TA17-517 TB17-024
	Roadside	C-20015-1	1	-14-002	-14-008	-15-004
	Curbside	C-20015-2	1	TA14-002 TA15-004	TA14-008 TA15-071	TA14-070 TB14-002
	Roadside and Curbside	C-20016-1	2	-15-007 TA15-009	-15-009 TB15-009	TA15-007
	Roadside and Curbside	C-20016-2	2	-16-004 -17-022 TB16-004	-16-007 TA16-004	-17-012 TA16-007
	Roadside and Curbside	C-20016-3	2	-17-007 TB17-009	-17-009	TA17-007

3. Lower shock clevis is included with beam assembly (item #1).

4. Component may vary for slider suspensions based on slider box manufacturer. Contact Hendrickson for assistance.

NOTE: Identification tag can be found on the front of the roadside frame bracket or the inside of the curbside beam.





HT230 TOP-MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY PER SUSP.	FITS MODELS HT230 ? or N-HT230 ?		
14	AIR SPRING SHOCK MOUNT ⁴ (continued from page 9)			Includes air spring plate, spacer assembly and upper shock bracket		
	Roadside	C-20040-1	1	-15-002	-15-008	-16-010
	Curbside	C-20040-2	1	-19-002	TA15-002	TA15-008
				TA15-026	TA15-036	TB15-002
				TB15-026		
	Roadside	C-20041-1	1	-16-002	-16-008	-16-026
	Curbside	C-20041-2	1	-17-004	TA16-002	TB16-002
				TB16-026		
	Roadside	C-20042-1	1	-17-002	-17-008	-17-026
	Curbside	C-20042-2	1	-19-004	TA17-002	TA17-008
				TA17-026	TB17-002	TB17-026
				TB18-002		
	Roadside	C-20401-1	1	-19-001	TA19-001	TB19-001
	Curbside	C-20401-2	1			
	Roadside	C-21195-1	1	-18-051		
	Curbside	C-21195-2	1			
	Roadside	C-21405-1	1	-18-052		
	Curbside	C-21405-2	1			
	Roadside and Curbside	C-20043-1	2	-15-032		
15	AIR SPRING SPACER ASSEMBLY ⁴	C-20016-1	2	-15-007	-15-009	TA15-007
				TA15-009	TB15-009	
		B-20037	2	14-007	14-020	14-021
				15-012	15-028	-16-021
				TA14-007	TA14-021	TA15-012
				TB14-033	TB15-028	
16	UPPER SHOCK BRACKET	S-20023	2	-15-025	TA15-025	TB14-022
				TB15-025		
17	AIR SPRING	S-20010	2	All models except below		
		S-21208	2	TA14-520	TA15-522	TA15-523
				TA15-524	TA17-522	
		S-26773	2	TA15-525		
18	AIR SPRING MOUNTING KIT	S-20033/2	2	All models except below		
		A-21251		TA14-520	TA15-522	TA15-523
				TA17-522		
		S-22907	1	TA15-525		
19	AIR SPRING MOUNTING PLATE (Not Shown)	S-20905	2	TA15-525		
		S-21258	2	TB14-022		
20	HEIGHT CONTROL VALVE (Not Shown)	VS-227	1 ⁵	Fits all models. Includes height control valve, exhaust line and spacer bracket		
21	LINKAGE ASSEMBLY (Not Shown)	S-14187	1 ⁵	Includes linkage valve assembly and hardware		
22	AUTO DUMP VALVE (Not Shown)	VS-23460	1 ⁵	Includes dump and fittings		
23	PRESSURE PROTECTION VALVE (Not Shown)	VS-1128	1 ⁵	Includes valve only		

4. Component may vary for slider suspensions based on slider box manufacturer. Contact Hendrickson for assistance.

5. Quantities for air control components per trailer.

NOTE: Identification tag can be found on the front of the roadside frame bracket or the inside of the curbside beam.

*Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.
All applications must comply with applicable Hendrickson specifications and must be approved by the respective vehicle manufacturer with the vehicle in its original, as-built configuration.
Contact Hendrickson for additional details regarding specifications, applications, capacities, and operation, service and maintenance instructions.*

Call Hendrickson at 866.RIDEAIR (743.3247) for additional information.



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L38 Rev H 07-23

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H PARTS LIST

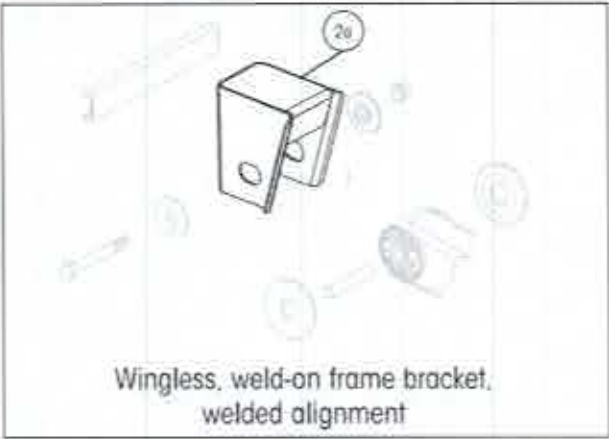
HT300T TOP MOUNT

LIT NO: L939

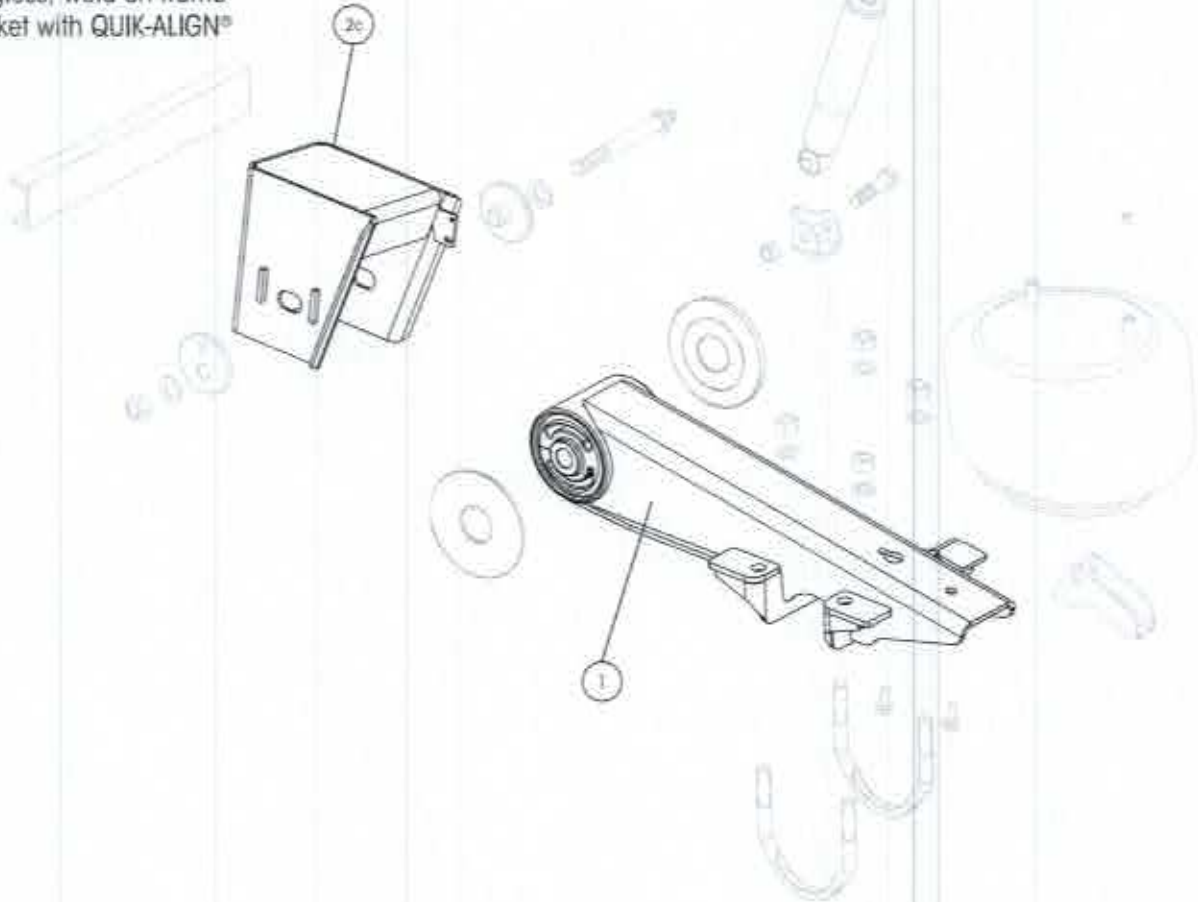
DATE: July 2023

REVISION: D





Wingless, weld-on frame
bracket with QUIK-ALIGN®





HT300T TOP MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT300 ? OR N-HT300 ?		
1	BEAM ASSEMBLY¹					
	Roadside	S-20186-1	1	All models		
	Curbside	S-20186-2	1	All models		
2	FRAME BRACKET					
2a	Wingless, Weld-on, Welded Alignment					
	Roadside	S-20196-1	1	-15-001	-15-005	-15-007
	Curbside	S-20196-2	1	-15-017	-15-024	-15-501
				-15-518	-15-701	
	Roadside	S-20197-1	1	-17-001	-17-005	-17-007
	Curbside	S-20197-2	1	-17-024	-17-501	-17-518
				-17-701		
	Roadside	S-20286-1	1	-15-016		
	Curbside	S-20286-2	1			
	Roadside	S-20065-1	1	-17-003	-17-012	-17-019
	Curbside	S-20065-2	1	-17-503	-17-520	
	Roadside	C-21123-1	1	-17-025		
	Curbside	C-21123-2	1			
	Roadside	S-14190-1	1	-19-001		
	Curbside	S-14190-2	1			
	Roadside	S-21454-1	1	-21-003		
	Curbside	S-21454-2	1			
	Roadside	S-21150-1	1	-23-001		
	Curbside	S-21150-2	1			
	Roadside	S-21122-1	1	-15-021	-15-025	
	Curbside	S-21122-2				
2b	Wingless, Bolt-on, QUIK-ALIGN® (Not Shown)					
	Roadside	S-23512-1	1	TB17-022		
	Curbside	S-23512-2	1			
2c	Wingless, Weld-on, QUIK-ALIGN					
	Roadside	S-23790-1	1	TB15-001	TB15-023	TB15-024
	Curbside	S-23790-2	1	TB15-027	TB15-518	
	Roadside	S-24635-1	1	TB17-001	TB17-024	
	Curbside	S-24635-2	1			
	Roadside	S-23461-1	1	TB19-007	TB19-020	
	Curbside	S-23461-2	1			
	Roadside	C-23797-1	1	TB15-016		
	Curbside	C-23797-2	1			
	Roadside	S-21592-1	1	TB16-026	TB17-003	
	Curbside	S-21592-2	1			
2d	Wingless, Bolt-on, Welded Alignment (Not Shown)					
	Roadside	S-22073-1	1	-23-002		
	Curbside	S-22073-2	1			
	Roadside	S-22281-1	1	-17-022		
	Curbside	S-22281-2	1			
	Roadside	S-20008-1	1	-17-004		
	Curbside	S-20008-2	1			
2e	Wingless, Bolt-on, QUIK-ALIGN (Not Shown)					
	Roadside	S-24220-1	1	TC15-060		
	Curbside	S-24220-2	1			
	Roadside	S-24226-1	1	TC15-061		
	Curbside	S-24226-2	1			
	Roadside	S-24222-1	1	TC17-060		
	Curbside	S-24222-2	1			

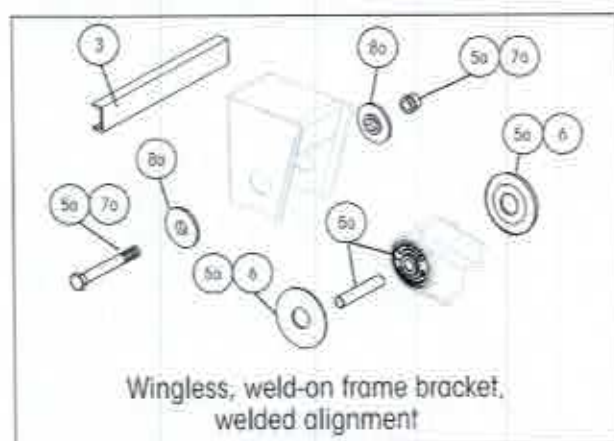
¹ Lower shock clevis (Item # 13) is included with beam assembly.

NOTE: Identification tag can be found on the front of the curbside frame bracket or the inside of the curbside beam.

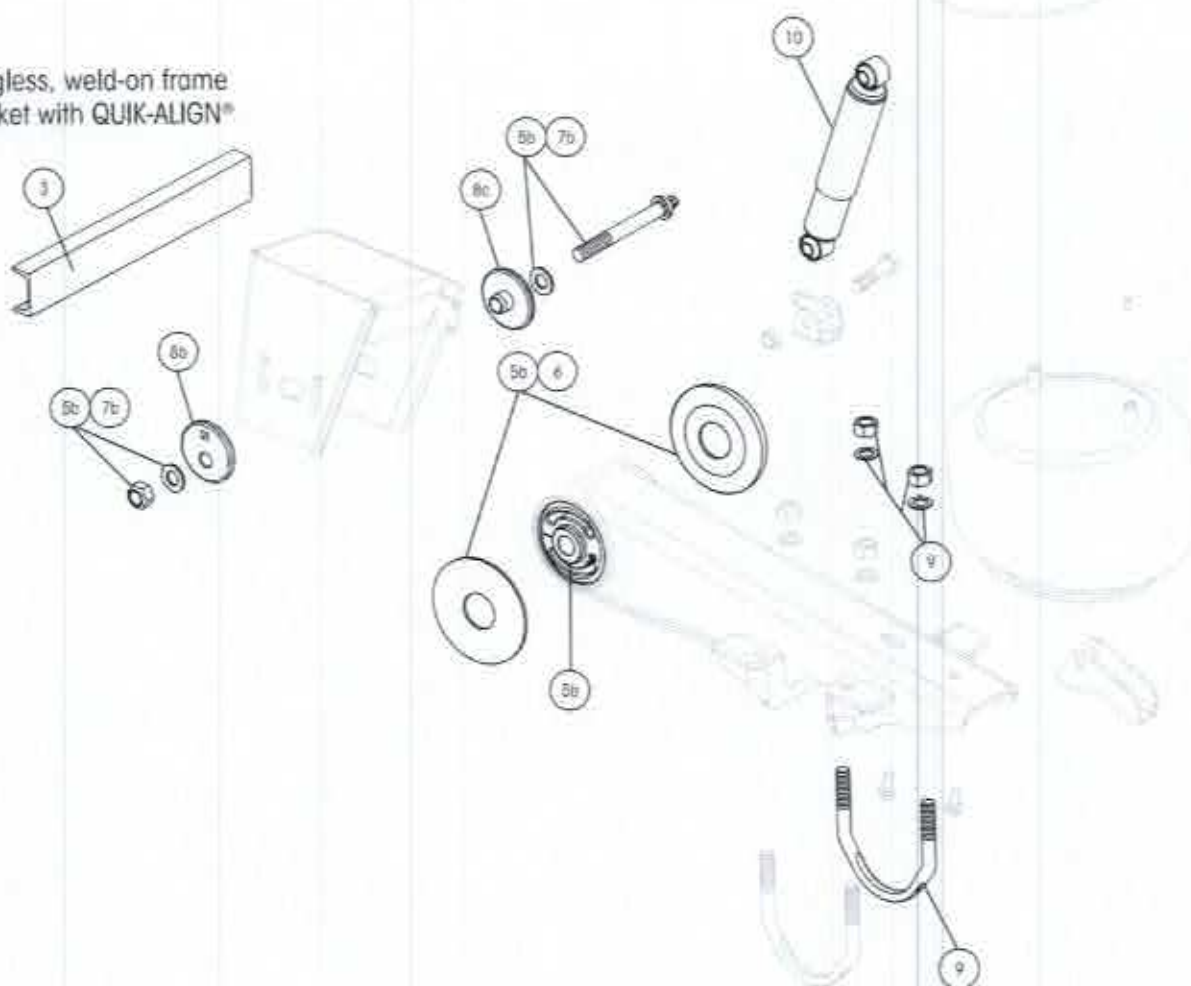
HT300T TOP MOUNT PARTS LIST



Picture shown may not resemble all models.



Wingless, weld-on frame bracket with QUIK-ALIGN®





HT300T TOP MOUNT PARTS LIST

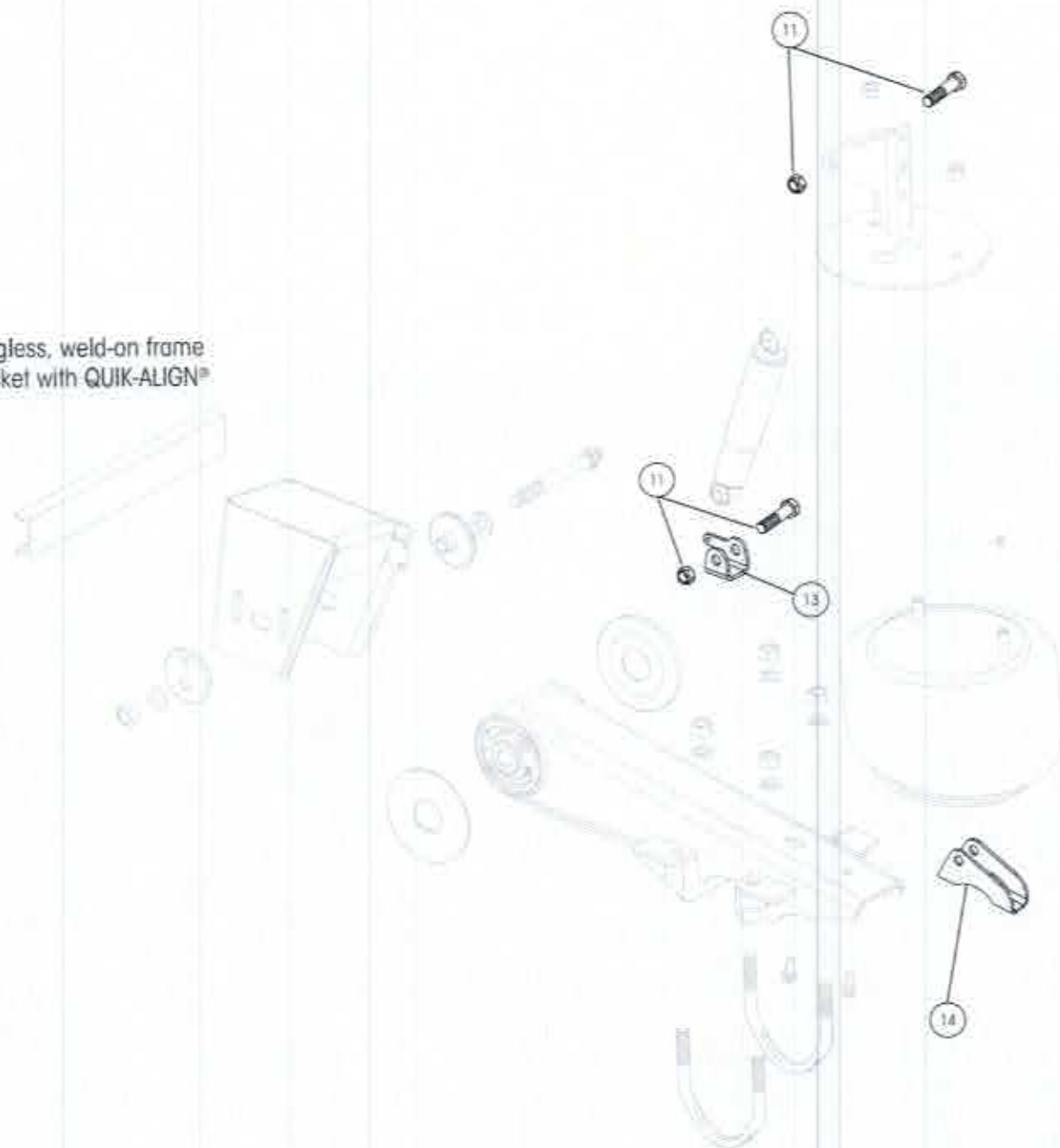
ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT300 ? OR N-HT300 ?		
2	FRAME BRACKET (Continued)					
	2e Wingless, Bolt-on, QUIK-ALIGN® (Not Shown)					
	Roadside	S-24228-1	1	TC17-061		
	Curbside	S-24228-2	1			
	Roadside	S-24181-1	1	TC19-060	TC19-062	
	Curbside	S-24181-2	1			
	Roadside	S-24251-1	1	TC19-061	TC19-063	
	Curbside	S-24251-2	1			
	2f Winged, Bolt-on, QUIK-ALIGN					
	Roadside	S-25461-1	1	TA15-070		
	Curbside	S-25461-2	1			
	Roadside	S-25618-1	1	TA15-036		
	Curbside	S-25618-2				
	Roadside	S-25462-1	1	TA17-070		
	Curbside	S-25462-2	1			
3	FRAME BRACKET C-CHANNEL	A-1631-19	1	All models		
4	FRAME BRACKET BRACE (Not Shown)	B-2347-6	2	-21-003	-23-001	
5	TRI-FUNCTIONAL® II BUSHING KIT²					
	5a Welded Alignment	S-6914	2	Includes bushing, bushing tube spacers, cap screw, prevailing torque hex nut, liner and lube.		
	5b QUIK-ALIGN	S-24691	2	Includes bushing, bushing tube spacers, round head bolt, prevailing torque hex nut, hardened washers and lube.		
6	BUSHING TUBE SPACER	S-21099	4	All models		
7	PIVOT BOLT KIT					
	7a Welded Alignment	S-3646	2	Includes cap screw, prevailing torque hex nut and liner.		
	7b QUIK-ALIGN	S-24679	2	Includes round head bolt, hardened washers and prevailing torque hex nut.		
8	ALIGNMENT COLLARS					
	8a Welded Alignment	S-2770	4	Collars are welded to frame bracket.		
	8b Eccentric, QUIK-ALIGN (outer)	S-20925	2	Alignment hole is off center.		
	8c Concentric, QUIK-ALIGN (inner)	S-20924	2	Alignment hole is centered.		
9	U-BOLT KIT	S-21140/4	4	Includes (1) stepped U-bolt and hardware. Axle spacer is not needed with stepped U-bolt.		
10	SHOCK ABSORBER	S-20126	2	All models except below		
		S-2160	2	-15-007	-15-011	-15-021
				-17-007	-17-011	-17-012
				T819-007	T819-020	
		S-21553	2	-15-017	-15-518	-17-518
				-17-520		
		S-24579	2	T815-027		
		S-21699	2	T815-518		

² Bushing tool S-21307 is required to correctly re-bush the suspension.

NOTE: Identification tag can be found on the front of the curbside frame bracket or the inside of the curbside beam.

Picture shown may not resemble all models.

Wingless, weld-on frame
bracket with QUIK-ALIGN®





HT300T TOP MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT300 ? OR N-HT300 ?		
11	SHOCK BOLT KIT	S-20031/2	2	All models except below		
		S-20218/2	2	-15-010	-17-010	
		S-2157/2	2	-15-007	-15-011	-15-021
				-17-007	-17-011	-17-012
				TB19-007	TB19-020	
12	REMOTE SHOCK MOUNT (Not Shown)					
	12a Upper Assembly	S-2592	2	-15-007	-17-007	-17-012
				TB15-027	TB19-007	TB19-020
	12b Lower Assembly ¹	S-20069	2	All models		
	12c Shock Bracket Assembly	S-38151	2	-15-011	-15-021	-17-011
				(Includes shock bracket assembly and shock clevis)		
13	LOWER SHOCK CLEVIS ¹	S-20069	2	All models		
14	LOWER SHOCK BRACKET	S-2723	2	-15-007	-15-011	-15-021
				-17-007	-17-011	-17-012
				TB19-007	TB19-020	

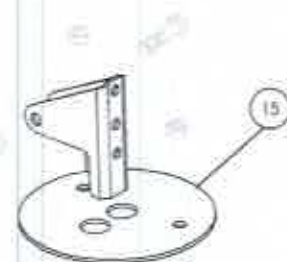
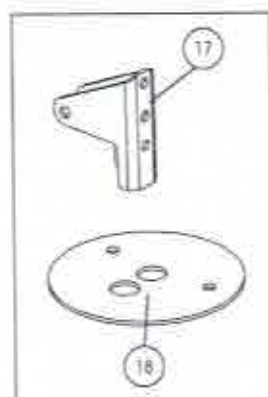
¹ Lower shock clevis is included with beam assembly (item #1).

NOTE: Identification tag can be found on the front of the curbside frame bracket or the inside of the curbside beam.

HT300T TOP MOUNT PARTS LIST



Picture shown may not resemble all models.



Wingless, weld-on frame bracket with QUIK-ALIGN®



HT300T TOP MOUNT PARTS LIST

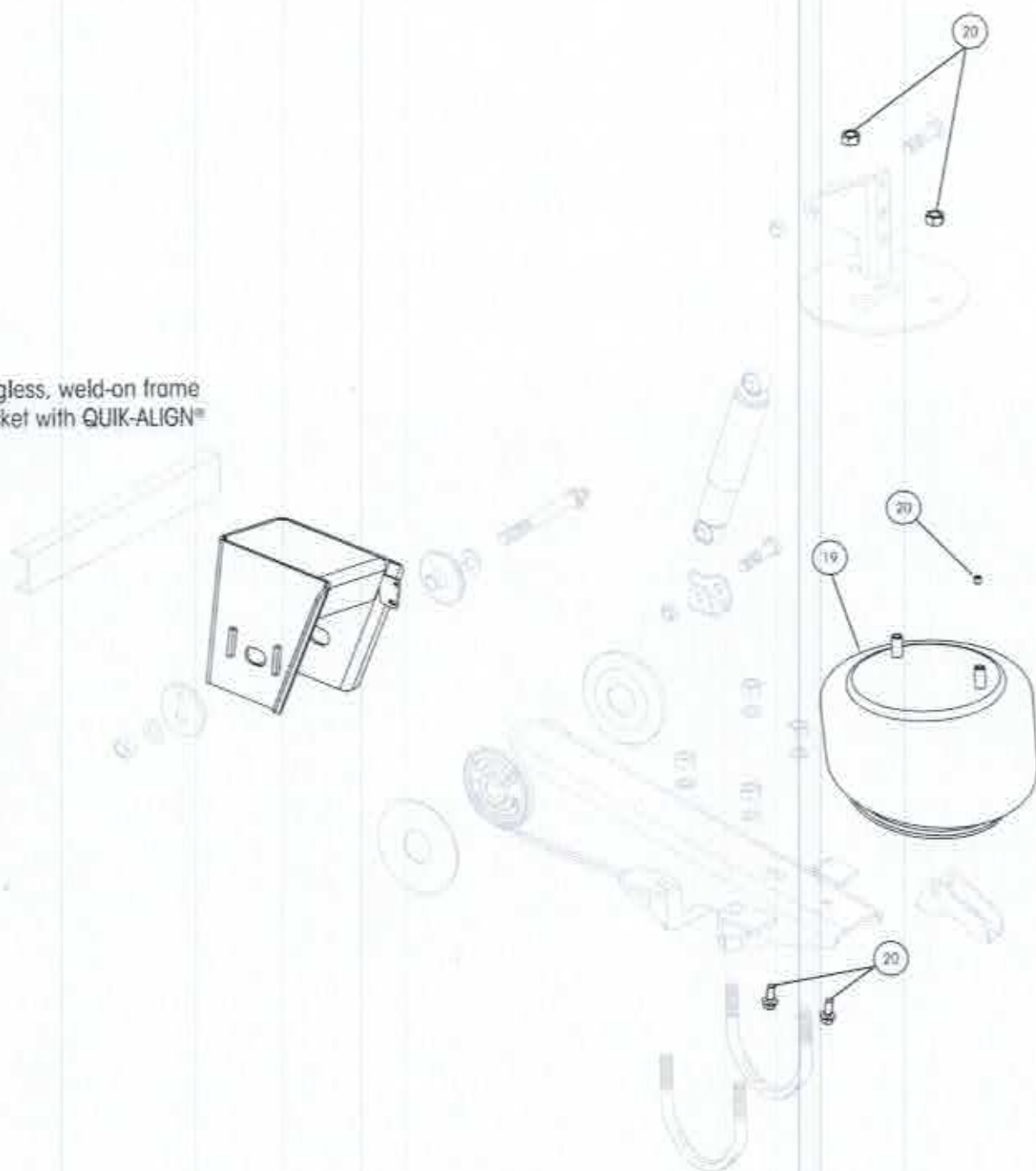
ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS HT300 ? OR N-HT300 ?		
15	AIR SPRING SHOCK MOUNT ⁴					
	Roadside	C-20199-1	1	-15-001	-15-005	-15-016
	Curbside	C-20199-2	1	-15-017	-15-024	-15-501
				-15-518	-15-701	TB15-001
				TB15-016	TB15-024	TB15-518
	Roadside	C-20191-1	1	-17-001	-17-005	-17-017
	Curbside	C-20191-2		-17-024	-17-501	-17-518
			1	-17-701	TB17-001	TB17-024
	Roadside	C-20191-3	1	-17-002	-17-022	TA17-070
	Curbside	C-20191-4	1	TB17-022	TC17-060	TC17-061
	Roadside	C-21453-1	1	-21-003		
	Curbside	C-21453-2	1			
	Roadside	C-20188-3	1	-15-002	TA15-036	TA15-070
	Curbside	C-20188-4	1	TC15-060	TC15-061	
	Roadside	C-20195-1	1	-17-003	-17-019	-17-503
	Curbside	C-20195-2	1	-17-520	TB17-003	
	Roadside	C-20195-3		-17-004		
	Curbside	C-20195-4				
	Roadside	C-20708-1	1	-19-001		
	Curbside	C-20708-2	1			
	Roadside	C-20708-3	1	-19-004	TC19-062	TC19-063
	Curbside	C-20708-4	1			
	Roadside	C-24496-1	1	TC19-060	TC19-061	TC19-062
	Curbside	C-24496-2	1			
	Roadside	C-24595-1	1	TB16-026		
	Curbside	C-24595-2	1			
	Roadside	C-24497-1	1	TB19-020		
	Curbside	C-24497-2	1			
16	AIR SPRING SPACER ASSEMBLY ⁴ (Not Shown)					
	Roadside	C-20329-1	1	T-17-007		
	Curbside	C-20329-2	1			
	Roadside	C-20309-1	1	T-17-012		
	Curbside	C-20309-2	1			
	Roadside	C-21952-1	1	TB19-007		
	Curbside	C-21952-2	1			
	Roadside and Curbside	C-21149	1 each	-23-001		
	Roadside and Curbside	C-21149-1	1 each	-23-002		
17	UPPER SHOCK BRACKET					
	Roadside	C-21797-1	1	All models except below		
	Curbside	C-21797-2	1			
	Roadside	C-24591-1		TB16-026		
	Curbside	C-24591-2				
18	AIR SPRING PLATE					
		C-20192	2	-15-007		
		C-20193	2	TB15-027		

⁴ Component may vary for slider suspensions based on slider box manufacturer. Contact Hendrickson for assistance.

NOTE: Identification tag can be found on the front of the curbside frame bracket or the inside of the curbside beam.

Picture shown may not resemble all models.

Wingless, weld-on frame
bracket with QUIK-ALIGN®





HT300T TOP MOUNT PARTS LIST

ITEM	DESCRIPTION	PART NO.	QTY. PER SUSP.	FITS MODELS
				HT300 ? OR N-HT300 ?
19	AIR SPRING	S-4771	2	All models
20	AIR SPRING MOUNTING KIT	S-4903/2	2	All models
21	UNIVERSAL HEIGHT CONTROL VALVE (Not Shown)	VS-227	1	Fits all models. Includes height control valve, exhaust line and spacer bracket.
22	UNIVERSAL LINKAGE ASSEMBLY (Not Shown)	S-14187	1 ^a	Includes linkage assembly and hardware
23	AUTOMATIC DUMP VALVE (Not Shown)	VS-23460	1 ^a	Includes dump valve and fittings
24	PRESSURE PROTECTION VALVE (Not Shown)	VS-1128	1 ^a	Includes valve only

^a Quantities for air control components are per trailer.

NOTE: Identification tag can be found on the front of the curbside frame bracket or the inside of the curbside beam.

*Actual product performance may vary depending upon vehicle configuration, operation, service and other factors.
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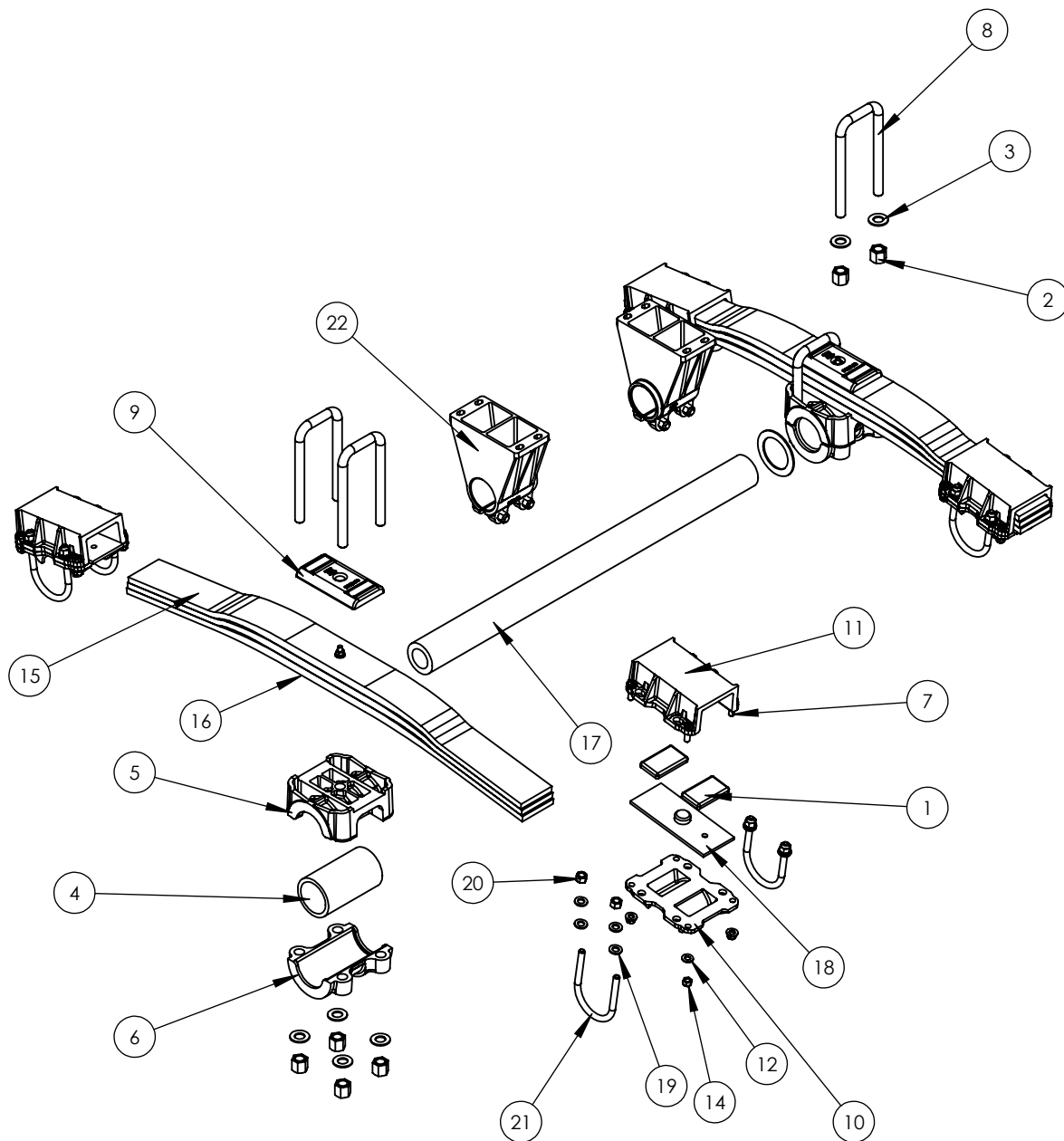
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CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

HUTCHENS INDUSTRIES
h9700 suspension, TANDEM

COMPANY CONFIDENTIAL, UNAUTHORIZED
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DRAWN BY: CRC

DATE: 4/1/2025

SIZE
A

DRAWING #

SUSPENSION APENDIX E

REV
1

MODEL: 12943-36

PAGE # E-1

12943-36 PARTS LIST				
Item No.	Part No.		Description	Quantity per
1	SUS	81400	RUBBER PAD-PLAIN	8
2	SUS	83600	HEX NUT-1 1/8-12 UNF, 1 1/2 HI	8
3	SUS	2870501	WASHER-HARDENED-COATED 1-1/8 NOMINAL	8
4	SUS	23276-01	OSC. BUSHING-TRUNNION HUB,	2
5	SUS	89100	TRUNNION HUB-UPPER HALF, CAST,	2
6	SUS	89800	TRUNNION HUB-LOWER HALF, CAST,	2
7	SUS	1151203	HEX BOLT-ZINC, 5/8-18 UNF-2A X 2.00 LG, GR8	16
8	SUS	963901	U-BOLT - COATED 1-1/8 DIA X 5 1/8 SQ X 12.31 LG	4
9	SUS	964000	TOP PLATE-CAST, SQ U-BOLT, FIN	2
10	SUS	993402	SPRING SEAT-MACH, ADJ, 5 RD, O	4
11	SUS	993700	SPRING END CAP-OS, FIN	4
12	SUS	2870701	WASHER-HARDENED-ZINC PLATED 5/8 NOMINAL	16
	SUS	1139303	HUTCHLINE NAME PLATE	1
14	SUS	1151303	HEX LOCKNUT, 5/8-18 UNF, 2B, G	16
15	SUS	1225801	SPRING-SINGLE POINT, 3-LEAF	2
16	SUS	1291901	GALVANIZED LINER-.040 X 4.75 X	2
17	SUS	893-25	TRUNNION TUBE	1
18	SUS	3019001	ADJUSTMENT PLATE - FORGED H900 MODEL	4
19	SUS	2241001	WASHER-HARDENED-ZINC PLATED 3/4 NOMINAL	32
20	SUS	2241401	HEX LOCKNUT-ZINC, 3/4-16 UNF-2B, GRC	16
21	SUS	1006001	U-BOLT - COATED 3/4 DIA X 5 RD X 7.50 LG	8
22	SUS	897-01	TRUNION HANGER	2
	SUS	1608701	DECAL-TORQUE 440/900 SERIES	1

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Hutchens, H900 bogey pod
mount suspension

SIZE

DRAWING #

REV

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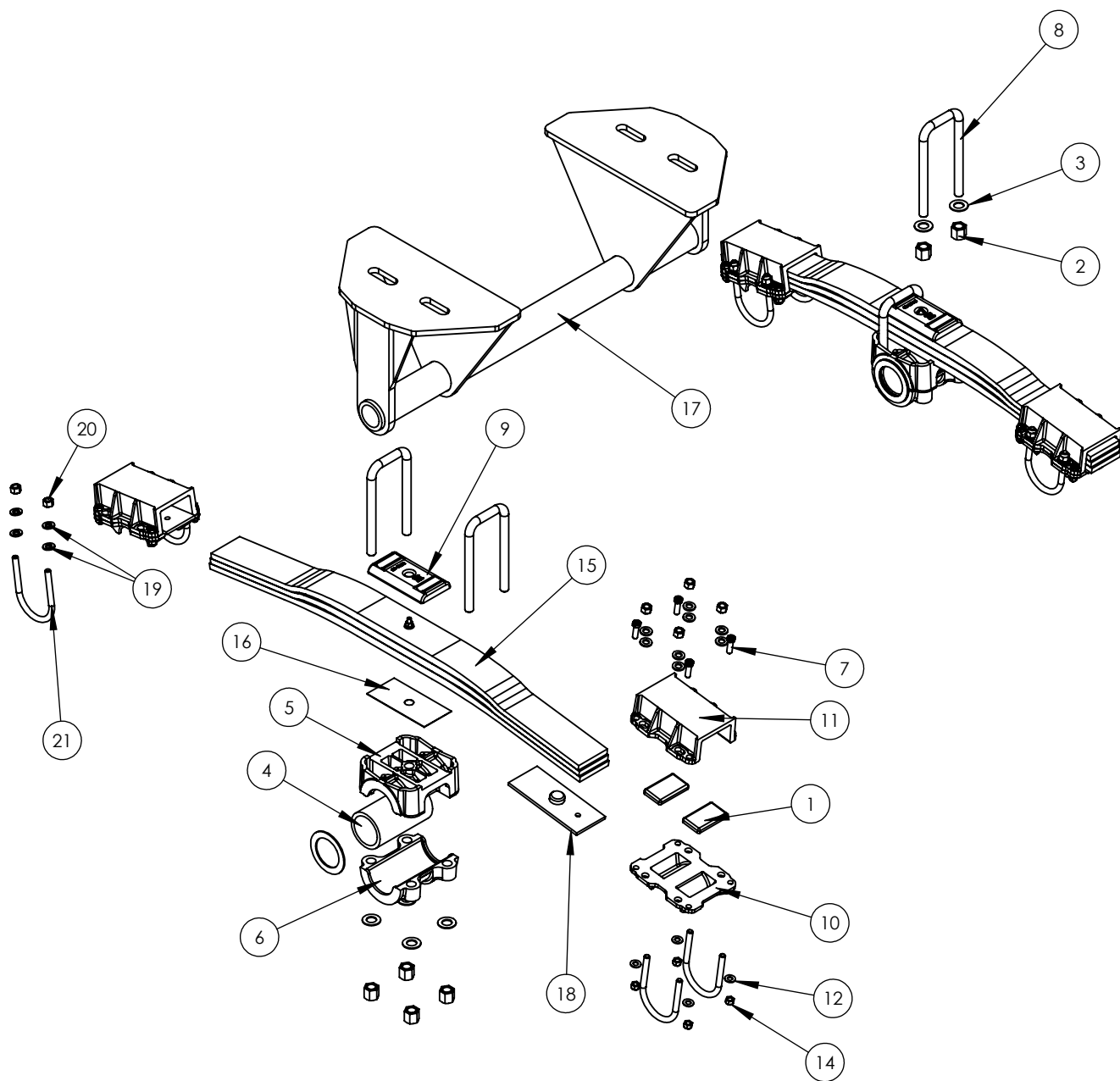
DATE: 4/1/2025

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SUSPENSION APENDIX E

1

MODEL:



CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Hutchens, h900 straddle mount,
quarterframe suspension

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DRAWN BY: CRC

DATE: 3/31/2025

SIZE
A

DRAWING #

SUSPENSION APENDIX F

REV

1

MODEL: 18967-13

PAGE # F-1

18967-13 PARTS LIST			
Item No.	Part No.	Description	Quantity per
1	81400	RUBBER PAD-PLAIN	8
2	83600	HEX NUT-1 1/8-12 UNF, 1 1/2 HI	8
3	2870501	WASHER-HARDENED-COATED 1-1/8 NOMINAL	8
4	89003	RUBBER BUSHING-TRUNNION HUB,	2
5	89100	TRUNNION HUB-UPPER HALF, CAST,	2
6	89800	TRUNNION HUB-LOWER HALF, CAST,	2
7	1151203	HEX BOLT-ZINC, 5/8-18 UNF-2A X 2.00 LG, GR8	16
8	963901	U-BOLT - COATED 1-1/8 DIA X 5 1/8 SQ X 12.31 LG	4
9	964000	TOP PLATE-CAST, SQ U-BOLT, FIN	2
10	993402	SPRING SEAT-MACH, ADJ, 5 RD, O	4
11	993700	SPRING END CAP-OS, FIN	4
12	2870701	WASHER-HARDENED-ZINC PLATED 5/8 NOMINAL	16
13	1139303	HUTCHLINE NAME PLATE	1
14	1151303	HEX LOCKNUT, 5/8-18 UNF, 2B, G	16
15	1225801	SPRING-SINGLE POINT, 3-LEAF	2
16	1291901	GALVANIZED LINER-.040 X 4.75 X	2
17	1754601	TRUNNION HANGER ASSY-H900, 15	1
18	3019001	ADJUSTMENT PLATE - FORGED H900 MODEL	4
19	2241001	WASHER-HARDENED-ZINC PLATED 3/4 NOMINAL	32
20	2241401	HEX LOCKNUT-ZINC, 3/4-16 UNF-2B, GRC	16
21	1006001	U-BOLT - COATED 3/4 DIA X 5 RD X 7.50 LG	8
22	1608701	DECAL-TORQUE 440/900 SERIES	1

CONSTRUCTION TRAILER SPECIALISTS, INC.

2535 ROSE PARKWAY, SIKESTON, MO 63801
888-669-0003, FX: 573-481-0941

TITLE:

Hutchens, h900 straddle mount,
quarterframe suspension

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DRAWN BY: CRC

DATE: 3/31/2025

SIZE
A

DRAWING #

SUSPENSION APENDIX F

REV
1

MODEL: